

GENERAL NOTES:

1. SERIES VPF 8000 ALUMINUM AWNING WINDOW—LARGE MISSILE IMPACT RESISTANT, SHOWN ON THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) HAS BEEN VERIFIED FOR COMPLIANCE IN ACCORDANCE WITH THE 2020 (7th EDITION) OF THE FLORIDA BUILDING CODE. SERIES VPF 8000 ALUMINUM AWNING WINDOW MAY BE INSTALLED AT HIGH VELOCITY HURRICANE ZONES (H.V.H.Z) AND OUT OF IT (N.H.V.H.Z)

DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTIONS 1620 AND 1609 OF THE THE ABOVE MENTIONED CODE, USING ASCE 7-16 AND SHALL NOT EXCEED THE MAXIMUM (A.S.D.) DESIGN PRESSURE RATINGS INDICATED ON NOTE 2 BELOW.

IN ORDER TO VERIFY THE ABOVE CONDITION, ULTIMATE DESIGN WIND LOADS DETERMINED PER ASCE 7-16 SHALL BE FIRST REDUCED TO A.S.D. DESIGN WIND LOADS BY MULTIPLYING THEM BY 0.6 IN ORDER TO COMPARE THESE W/ MAX. (A.S.D.) DESIGN PRESSURE RATINGS INDICATED ON NOTE 2 BELOW.

IN ORDER TO VERIFY THAT ANCHORS ON THIS P.E.D., AS TESTED, WERE NOT OVERSTRESSED, A 33% INCREASE IN ALLOWABLE STRESS FOR WIND LOADS WAS NOT USED IN THEIR ANALYSIS. FASTENERS SPACING IN WOOD HAS BEEN DETERMINED IN ACCORDANCE WITH N.D.S. 2018.

THIS PRODUCT'S ADEQUACY FOR IMPACT AND WIND RESISTANCE HAS BEEN VERIFIED IN ACCORDANCE WITH SECTIONS 1626 & 1609.1.2 OF THE ABOVE MENTIONED CODE AS PER PROTOCOLS TAS-201, TAS-202, TAS-203, PER FENESTRATION TESTING LABORATORY REPORT # 9073 AND AS PER SUBMITTED STRUCTURAL CALCULATIONS, PERFORMED AS PER SECTIONS 1616 & 1604 OF THE FLORIDA BUILDING CODE.

- 2. MAXIMUM A.S.D. DESIGN PRESSURE RATINGS FOR THIS WINDOW SHALL BE AS SHOWN ON SHEET 27.**

- 3. SERIES VPF 8000 ALUMINUM AWNING WINDOW WILL NOT REQUIRE A HURRICANE PROTECTION DEVICE.**

- 4. SERIES VPF 8000 ALUMINUM AWNING WINDOW ARE APPROVED FOR AIR AND WATER INFILTRATION.**

5. ALL ALUMINUM EXTRUSIONS IN CONTACT WITH DISSIMILAR MATERIALS SHALL COMPLY WITH SECTION III-6 OF THE 2015 ALUMINUM DESIGN MANUAL.

6. ALL COMPONENTS FOR THIS PRODUCT SHALL BE AS PER BILL OF MATERIAL & COMPONENTS SHEETS 2, 3 & 4.

7. ALL SCREWS USED FOR ASSEMBLY CONNECTIONS (METAL TO METAL) TO BE STAINLESS STEEL 401 AISI SERIES & SHALL COMPLY W/ FLORIDA BUILDING CODE SECTION 2411.3.3.4.

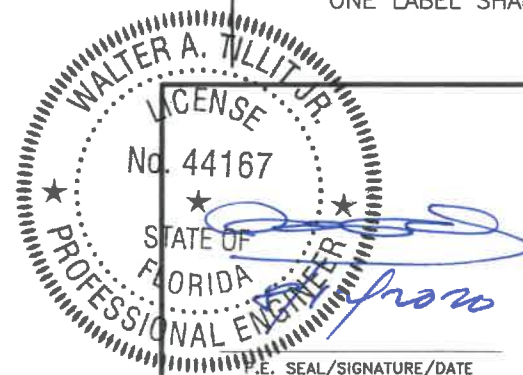
8. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TO TRANSFER LOADS TO THE BUILDING STRUCTURE. WOOD BUCKS MUST BE SOUTHERN PINE #2, $G=0.55$, AND SHALL COMPLY WITH SECTION 2411.3.3.3 OF THE FLORIDA BUILDING CODE.

- (8.1) 2X WOOD BUCKS MUST BE PROPERLY ANCHORED TO EXISTING STRUCTURE TO TRANSFER LOADS TO IT. ANCHORAGE IS INDEPENDENT OF WINDOW FRAME ANCHORAGE. WINDOW FRAME MUST BE SEPARATELY ANCHORED TO 2X WOOD BUCK FOLLOWING DETAILS ON THIS DRAWING.

- (8.2) 1X WOOD BUCK (OR ANY WOOD BUCK LESS THAN 2X) MUST BE PROPERLY ANCHORED TO EXISTING STRUCTURE TO TRANSFER LOADS TO IT. WINDOW FRAME ANCHOR SHALL BE USED TO ATTACH 1X WOOD BUCK TO EXISTING STRUCTURE BY DRIVING ANCHOR THRU BOTH WINDOW FRAME & 1X WOOD BUCK INTO EXISTING STRUCTURE W/ PROPER EMBEDMENT AND EDGE DISTANCE AS SHOWN ON THIS DRAWING.

- (8.3) WINDOW FRAME WITH ADAPTOR (COMPONENT # ⑥) MAY BE DIRECTLY CONNECTED TO EXISTING STRUCTURE WITH NO NEED OF WOOD BUCKS WHEN MASONRY OPENING IS NOT LARGER THAN ACTUAL WINDOW OVERALL DIMENSIONS. HOWEVER, SHIMS (SEE NOTE 10) MAY BE ALLOWED AT WINDOW FRAME ANCHOR LOCATION IF NEEDED.

THIS DRAWING SHALL ONLY BE USED TO
OBTAIN PERMITS IN THE STATE OF FLORIDA



9. ANCHOR NOTES: EMBEDMENT AND EDGE DISTANCE ARE BEYOND ANY FINISH.

- (A) TO EXISTING POURED CONCRETE: (MIN. $f'c = 3000$ psi)
 - 1/4"Ø TAPCON ANCHOR W/ 1 1/2" MIN. EMBEDMENT, 4" MIN. EDGE DISTANCE & 3" MIN. SPACING, AS MANUFACTURED BY ITW/BUILDEX, INC. (COMPONENT 12). SEE NOTE 8.
 - 1/4"Ø KWIK-CON II W/ 1 3/4" MIN. EMBEDMENT, 2 1/2" MIN. EDGE DISTANCE & 2" MIN. SPACING, AS MANUFACTURED BY HILTI, INC. (COMPONENT 12A). SEE NOTE 8.

- (B) TO EXISTING A.S.T.M. C-90 CONCRETE BLOCK WALL.
- 1/4"Ø TAPCON ANCHOR W/ 1" MIN. EMBEDMENT, 4" MIN. EDGE DISTANCE & 4" MIN. SPACING.
AS MANUFACTURED BY ITW/BUILDEX, INC. (COMPONENT (12)). SEE NOTE 8.

- 1/4"Ø KWIK-CON II W/ 1" MIN. EMBEDMENT, 2 1/2" MIN. EDGE DISTANCE & 3" MIN. SPACING, AS MANUFACTURED BY HILTI, INC. (COMPONENT 12A). SEE NOTE 8.

- (C) TO EXISTING 2xP.T. WOOD BUCK, OR WOOD STRUCTURE MIN. EDGE DISTANCE (E.D.)=1" & 3" MIN. SPACING.
- 1/4"Ø-14 TAPCON ANCHORS W/ 1 1/2" MIN. PENETRATION, 1" MIN. EDGE DISTANCE & 3" MIN. SPACING. AS MANUFACTURED BY ITW/BUILDEX, INC. (COMPONENT 12). SEE NOTE 8.

- 1/4"Ø KWIK-CON II W/ 1 1/2" MIN. EMBEDMENT, 1" MIN. EDGE DISTANCE & 3" MIN. SPACING, AS MANUFACTURED BY HILTI, INC. (COMPONENT 12A). SEE NOTE 8.

- (D) TO EXISTING MIN. 1/8" THICK ALUMINUM TUBE (6063-T5 ALLOY) MIN. EDGE DISTANCE (E.D.) = 1/2" & 2" MIN. SPACING.
- 1/4"Ø-14 TEK SCREW, AS MANUFACTURED BY ITW/BUILDEX, INC. (COMPONENT 13). THREADS SHALL GO THRU THE TUBE THICKNESS.

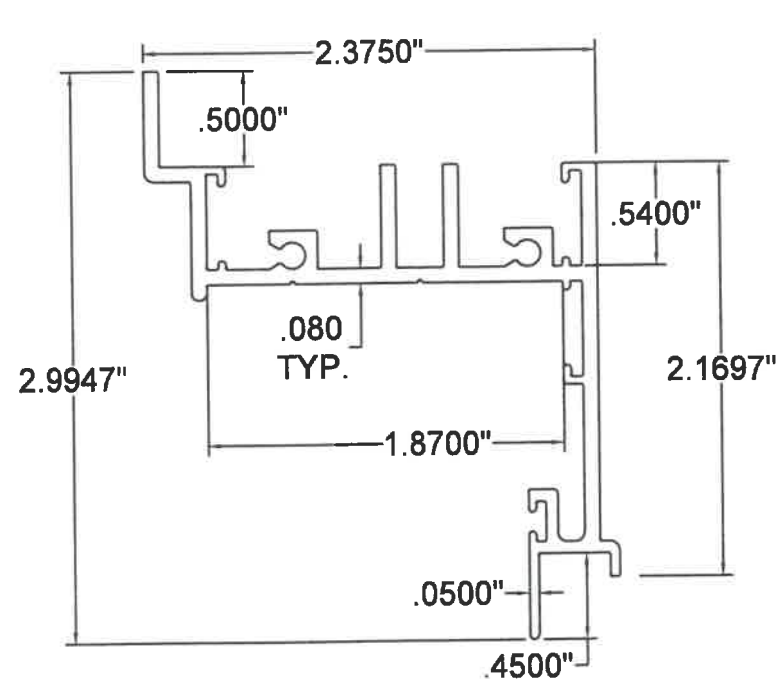
- (E) TO EXISTING MIN. 1/8" THICK STEEL MEMBER (ASTM A-500, A-653 OR A-36) MIN. EDGE DISTANCE (E.D.) = 1/2" & 2" MIN. SPACING.
- 1/4"Ø-14 TEK SCREW, AS MANUFACTURED BY ITW/BUILDEX, INC. (COMPONENT 13). THREADS SHALL GO THRU THE FULL TUBE THICKNESS.

10. PROVIDE 1/4" MAX. LOAD BEARING SHIM SPACE (TYP.).

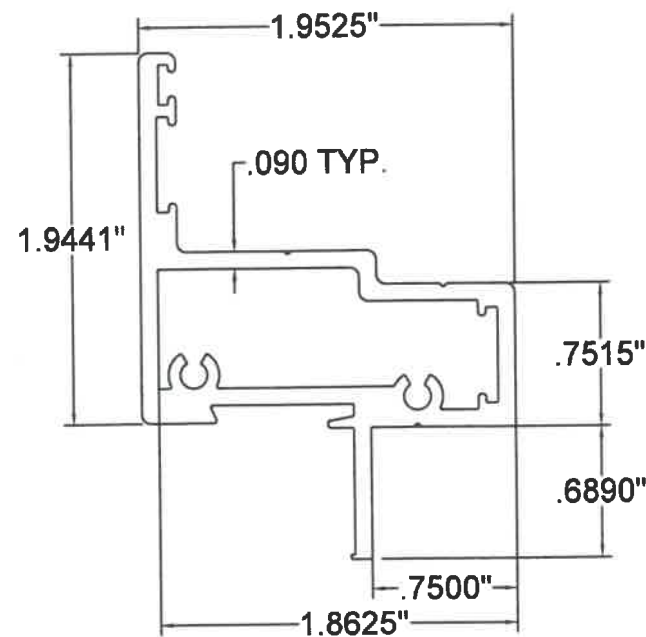
11. (a) THIS P.E.D. PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT; i.e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.
- (b) CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION INCLUDING LIFE SAFETY OF THIS PRODUCT, BASED ON THIS P.E.D., PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT. CONSTRUCTION SAFETY AT SITE IS THE CONTRACTOR'S RESPONSIBILITY.
- (c) THIS P.E.D. WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- (d) ORIGINAL P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

12. SERIES VPF 8000 ALUMINUM AWNING WINDOW MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION AT PRODUCT IN ACCORDANCE WITH SECTION 1709.5 OF THE FLORIDA BUILDING CODE. ONE LABEL SHALL BE PLACED FOR EVERY UNIT.

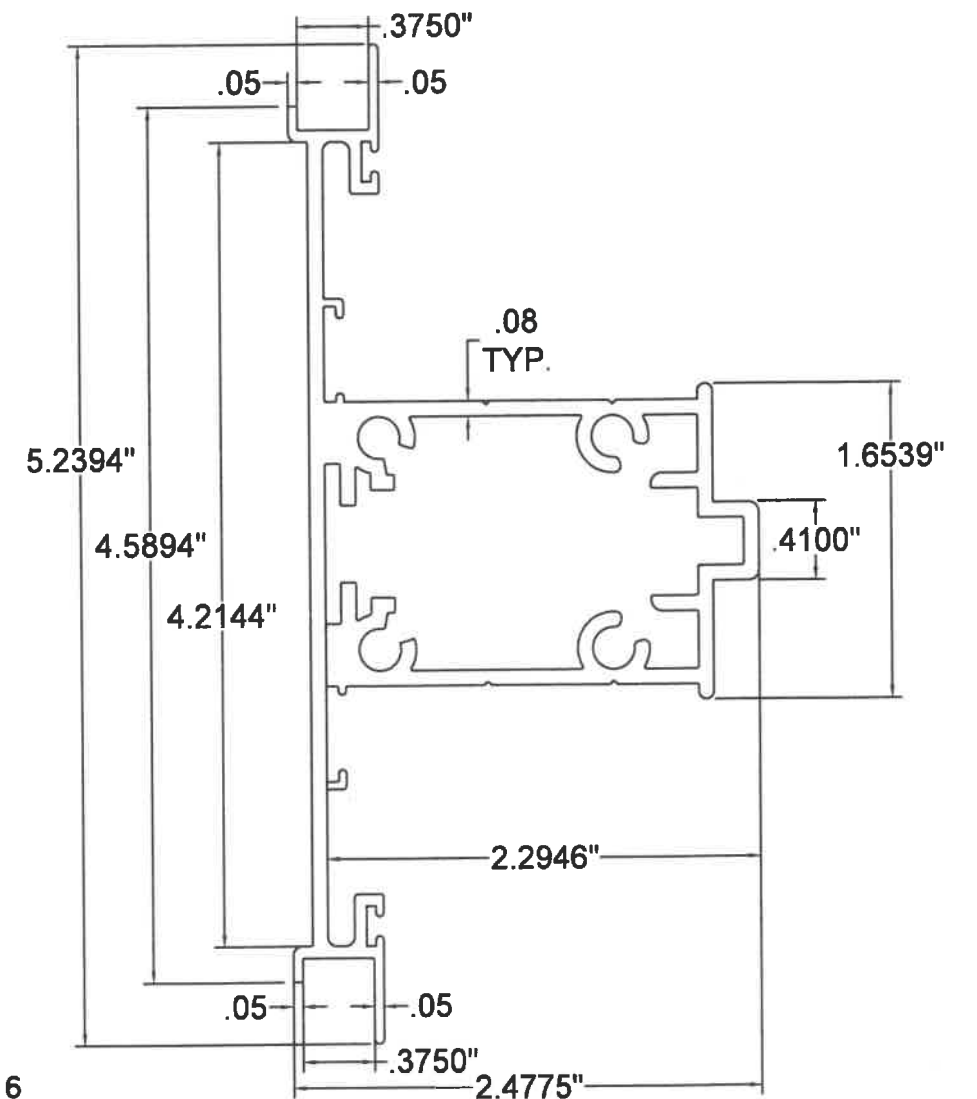
FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)						
©2020 TILTECO, INC.  TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th. St., Ste. 305, VINEYARD GARDENS, FL 33166 Phone : (305)871-1530 , Fax : (305)871-1531 CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167			SERIES YPF 8000 ALUMINUM AWNING WINDOW-LMI ALUMINA DISTRIBUTION CENTER 15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL. 33018 PHONE: (305) 444-1198			F.P. DRAWN BY: 08/03/20 DATE: 20-227 DRAWING No.
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	
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SHEET 1 OF 34						



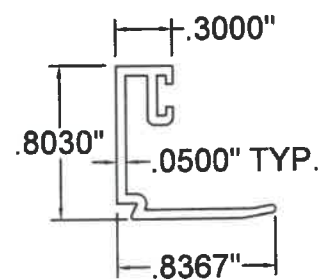
① FRAME



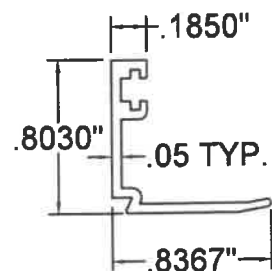
② VENT FRAME



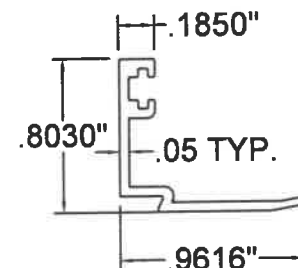
③ CENTER POST



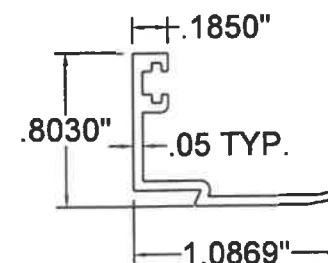
④A GLAZING BEAD 5/16



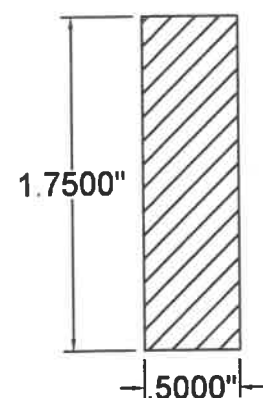
④B GLAZING BEAD 7/16



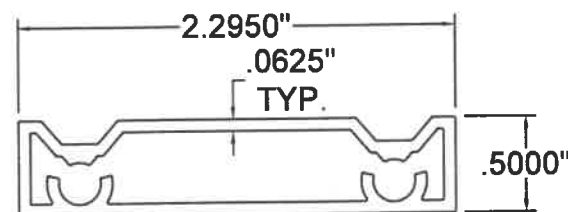
④C GLAZING BEAD 9/16



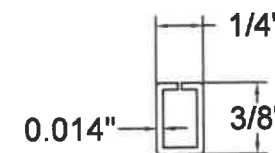
④D GLAZING BEAD 11/16



⑤ ALUM. INSERT BAR



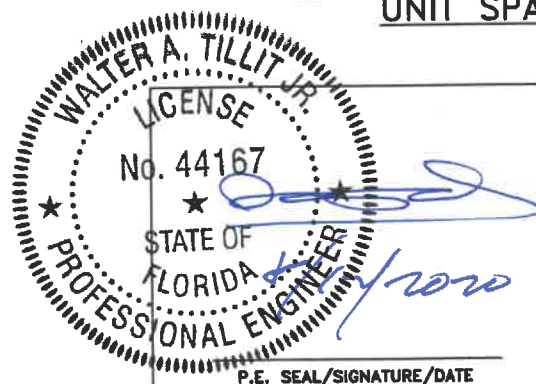
⑥ EQUAL FRAME ADAP.



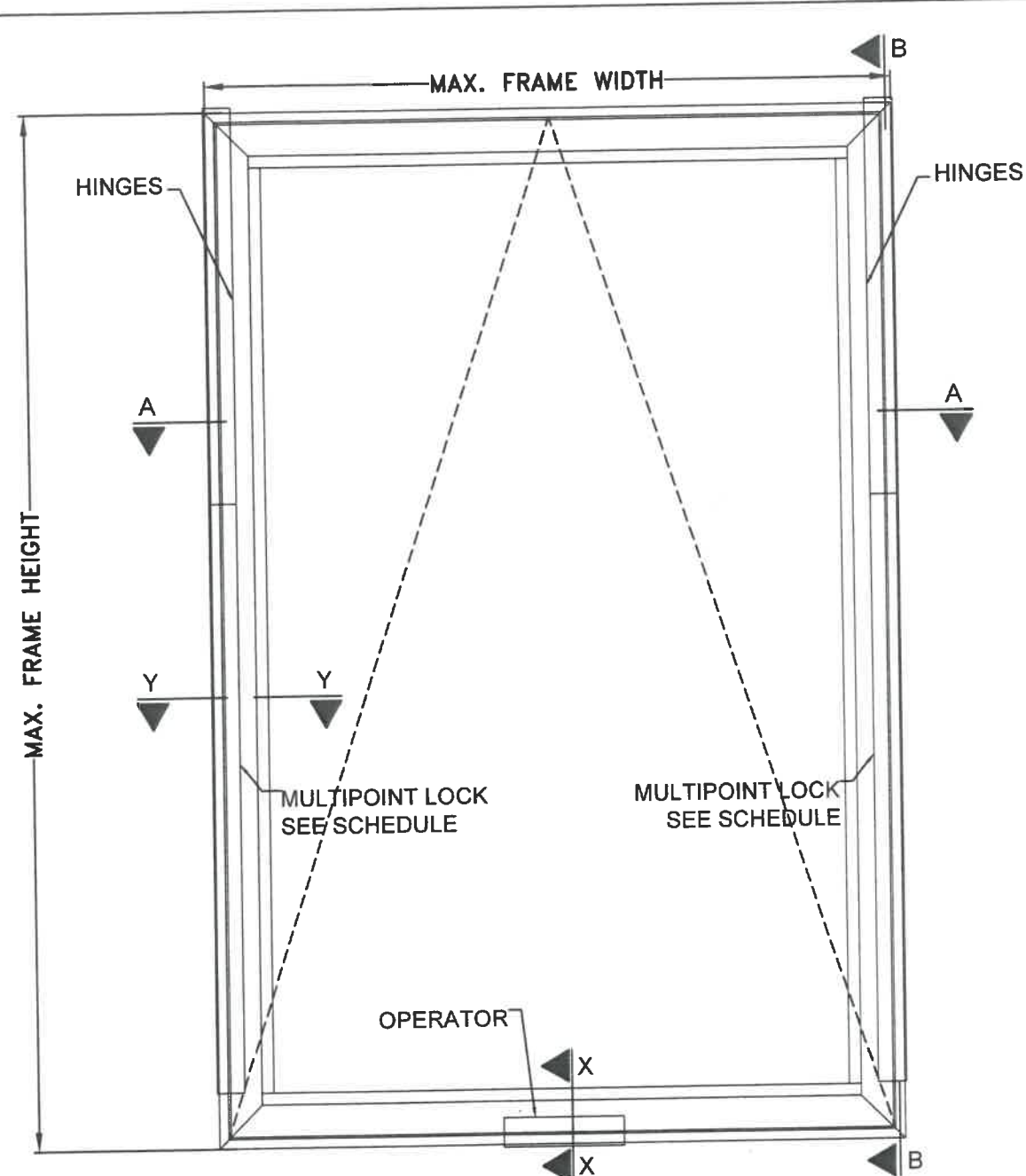
③9 INSULATED GLASS UNIT SPACER

COMPONENTS

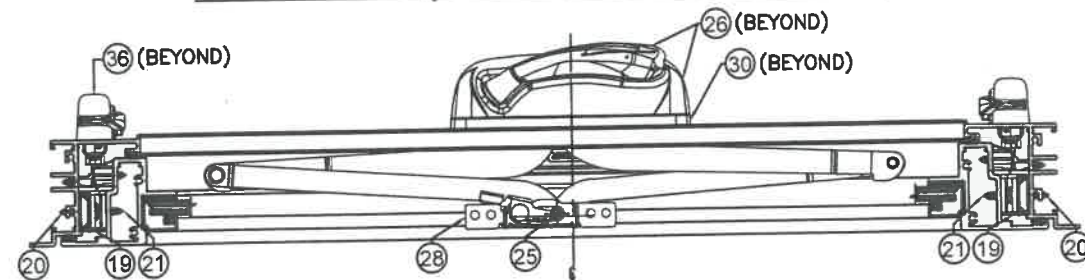
SCALE 1"=1"



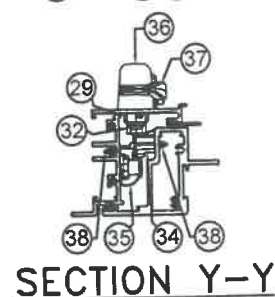
FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)					
©2020 TILTECO, INC.			SERIES VPF 8000 ALUMINUM AWNING WINDOW-LMI		F.P. DRAWN BY:
 TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th. St., Ste. 305, VIRGINIA GARDENS, FL 33166 Phone : (305)871-1530 . Fax : (305)871-1531 CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167			ALUMINA DISTRIBUTION CENTER		08/03/20 DATE:
			15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL 33018 PHONE: (305) 444-1198		20-227 DRAWING No.
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
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2			4		
					SHEET 2 OF 34



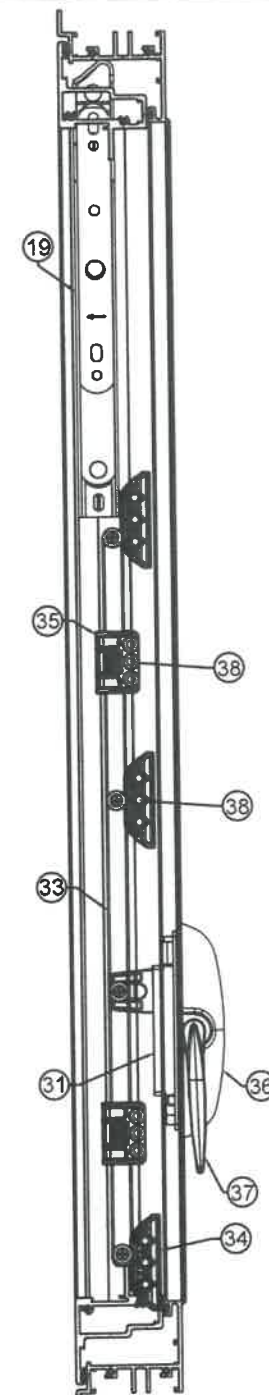
ELEVATION (VERTICAL ORIENTATION)



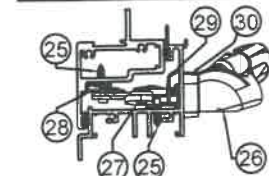
SECTION A-A



SECTION Y-Y



SECTION B-B

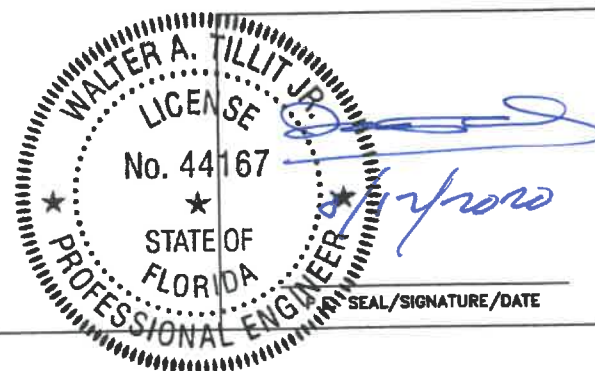


SECTION X-X

MULTIPOINT
LOCK SCHEDULE

FRAME HEIGHT	# OF MULTIPOINT
33 1/4" TO 39 1/4"	2
39 1/4" TO 45 1/4"	3
45 1/4" TO 51 1/4"	4
51 1/4" TO 57 1/4"	4
57 1/4" TO 63 1/4"	5
63 1/4" TO 69 1/4"	5
69 1/4" TO 74"	5

HARDWARE DETAILS:
REQ'D. AT EA. VENT
(TYP.): SEE SHEETS
7, 8 & 9.



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CA-0006719
WALTER A. TILLIT Jr. P.E.
FLORIDA Lic. # 44167

SERIES VPF 8000 ALUMINUM
AWNING WINDOW-LMI

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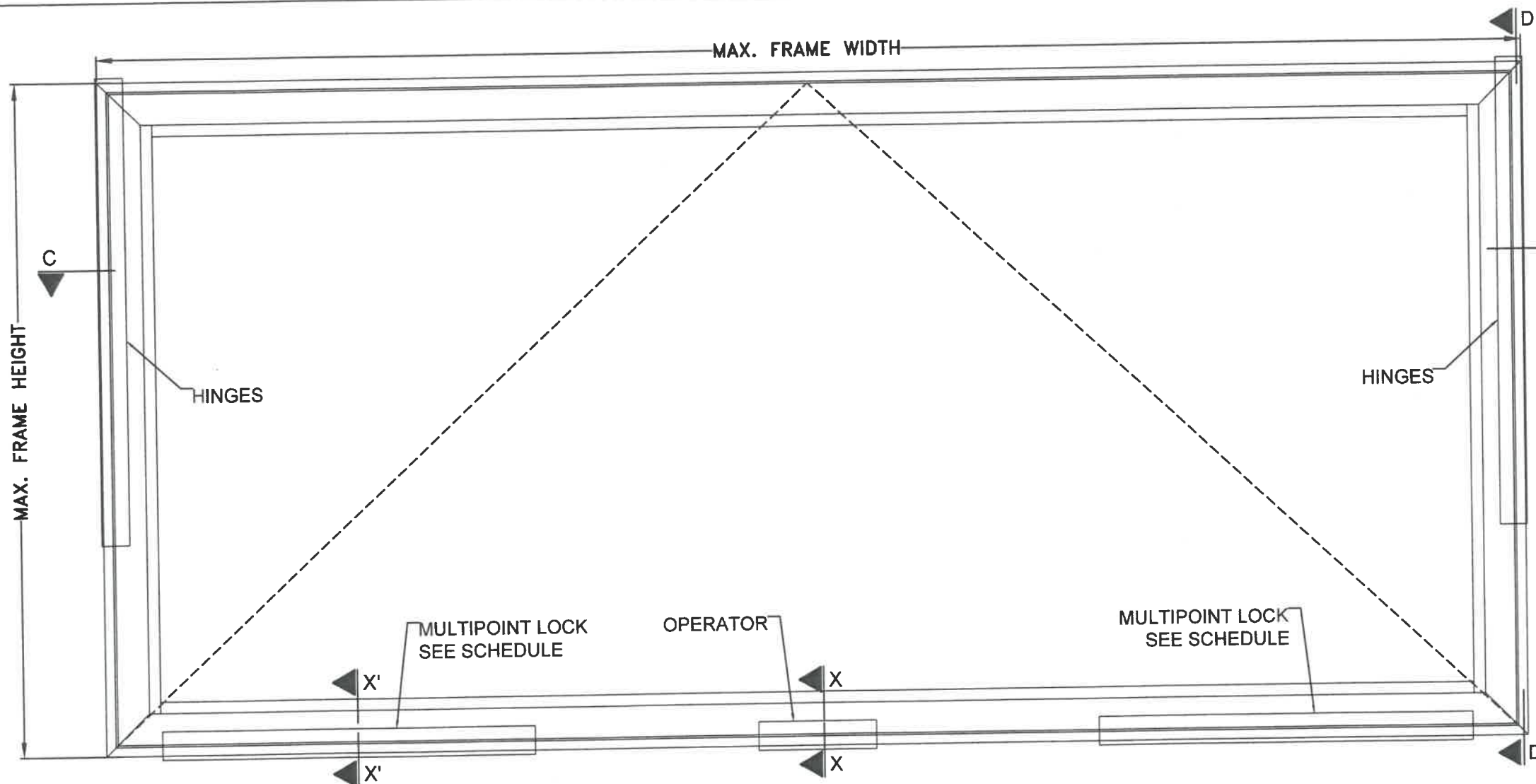
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DRAWN BY:

08/03/20
DATE:

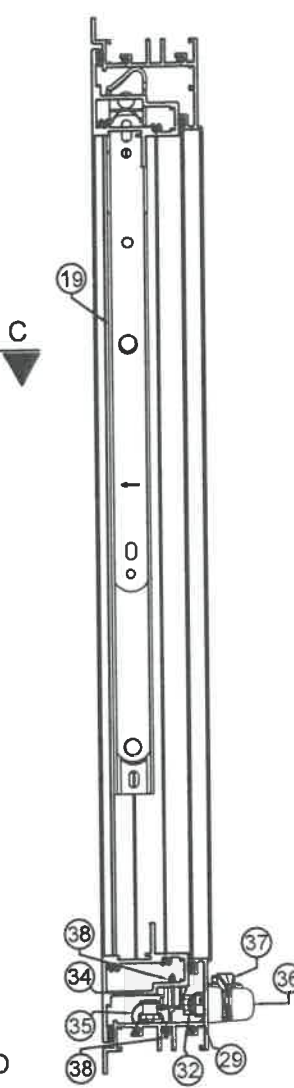
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DRAWING No.

SHEET 3 OF 34

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2			4		

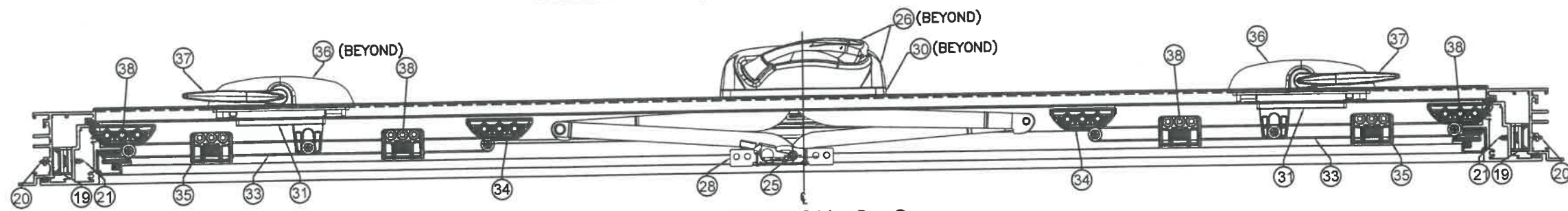


ELEVATION (HORIZONTAL ORIENTATION)

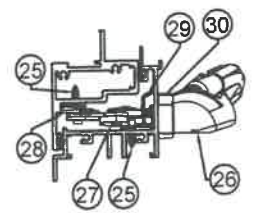


SECTION D-D

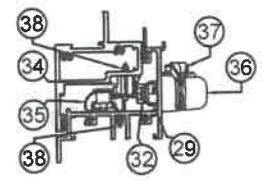
MULTIPOINT LOCK SCHEDULE	
FRAME WIDTH	# OF MULTIPOINT
33 1/4" TO 39 1/4"	2
39 1/4" TO 45 1/4"	3
45 1/4" TO 51 1/4"	4
51 1/4" TO 57 1/4"	4
57 1/4" TO 63 1/4"	5
63 1/4" TO 69 1/4"	5
69 1/4" TO 75 1/4"	5
75 1/4" TO 81 1/4"	6
81 1/4" TO 84"	6



SECTION C-C

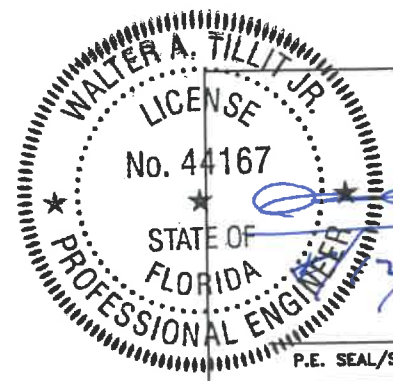


SECTION X-X'



SECTION X'-X'

HARDWARE DETAILS:
REQ'D. AT EA.
VENT (TYP.): SEE
SHEETS 7, 8 & 9.



P.E. SEAL/SIGNATURE/DATE

FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)																								
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					20-227 DRAWING No.																			
				<table><tr><th>REV. NO</th><th>DESCRIPTION</th><th>DATE</th><th>REV. No</th><th>DESCRIPTION</th><th>DATE</th></tr><tr><td>1</td><td>OLD 20-002</td><td>08/03/20</td><td>3</td><td></td><td></td></tr><tr><td>2</td><td></td><td></td><td>4</td><td></td><td></td></tr></table>			REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	1	OLD 20-002	08/03/20	3			2			4		
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE																			
1	OLD 20-002	08/03/20	3																					
2			4																					

BILL OF MATERIALS: AWNING WINDOW (SEE SHEETS 7, 8 & 9)

COMPONENT #	DESCRIPTION	DIMENSIONS/REMARKS	MATERIAL
1	FRAME	SHEET 2	6063-T6 ALUMINUM
2	VENT FRAME	SHEET 2	6063-T6 ALUMINUM
3	CENTER POST	SHEET 2	6063-T6 ALUMINUM
4A	GLAZING BEAD 5/16"	SHEET 2	6063-T6 ALUMINUM
4B	GLAZING BEAD 7/16"	SHEET 2	6063-T6 ALUMINUM
4C	GLAZING BEAD 9/16"	SHEET 2	6063-T6 ALUMINUM
4D	GLAZING BEAD 11/16"	SHEET 2	6063-T6 ALUMINUM
5	ALUMINUM INSERT BAR	SHEET 2	6063-T6 ALUMINUM
6	EQUAL FRAME ADAPTOR	SHEET 2	6063-T6 ALUMINUM
8	FRAME & VENT ASSEMBLY SCREWS	#8-32 x 3/4" P.H. M.S.	ST. STEEL
9	CENTER POST ASSEMBLY SCREWS	#14 x 2-3/4" H.H. TEK SCREWS	STEEL
12	1/4"Ø TAPCON (ITW/BUILDEX)	1/4" Ø (SEE NOTE 9/1)	STEEL
12A	1/4"Ø-14 KWIK-CON II (HILTI)	1/4" Ø (SEE NOTE 9/1)	STEEL
13	1/4"Ø-14 TEK SCREW (ITW/BUILDEX)	1/4" Ø (SEE NOTE 9/1)	STEEL
14	CORNER LOCK, 0.050" THK. x 1.7430" x 1.7430" x 0.473"	SULLIVAN ASSOCIATES	ST. STEEL
15	GLAZING BULB	0.250"x0.345" (ULTRAFAB)	VINYL
16	STRUCTURAL SILICONE DOW CORNING 995	ALL AROUND GLASS	SILICONE
17	BUMPER SPHEAR	-	SILICONE
18	NON STRUCTURAL SILICONE DOW CORNING CONTRACTORS, CONCRETE SEALANT (CCS)	AS SHOWN	SILICONE
19	4 BAR HINGE HEAVY DUTY	INTERLOCK	304 S.S.
20	HINGE MOUNTING SCREWS AT FRAME	#10 x 5/8" PH SMS. SEE SHEET 3	ST. STEEL
21	HINGE MOUNTING SCREWS AT VENT	#10 x 5/8" PH SMS. SEE SHEET 3	ST. STEEL
22	SINGLE ARM OPERATOR LEFT HANDING FOR CASEMENT	SEE SHEET 3	ST. STEEL
23	SINGLE ARM OPERATOR LEFT HANDING SCREWS	#10-24 X 1/2" F.H. M.S.	ST. STEEL
24	SINGLE ARM OPERATOR TRACK	SEE SHEET 3	-
25	SINGLE ARM OPERATOR TRACK SCREWS & SASH BRACKET MOUNTING SCREW & AWNING OPERATOR NARROW-STAINLESS	#8-32 X 5/8" F.H. SCREWS	ST. STEEL
26	OPERATOR COVER AND HANDLE	SEE SHEET 3	-
27	AWNING OPERATOR NARROW-STAINLESS	SEE SHEET 3	ST. STEEL
28	AWNING SASH BRACKET	SEE SHEET 3	-
29	RETAINER CLIP	SEE SHEET 3	ST. STEEL
30	CASEMENT & AWNING FACE SPACER	SEE SHEET 3	-
31	MULTI-POINT LOCK MECHANISM	SEE SHEET 3	ST. STEEL
32	MULTI-POINT LOCK MECHANISM MOUNTING SCREWS	#8-32 X 3/4" F.H. MS	ST. STEEL
33	LOCKING BARS	SEE SHEET 3	ST. STEEL
34	CASEMENT STRIKE	SEE SHEET 3	-
35	CASEMENT GUIDE	SEE SHEET 3	-
36	SNAP ON COVER	SEE SHEET 3	-
37	SNAP ON HANDLE	SEE SHEET 3	-
38	LOCK MOUNTING SCREW AT VENT AND FRAME	#8-32 X 3/4" F.H. MS	ST. STEEL
39	INSULATED GLASS UNIT SPACER	SEE SHEET 2	3105-H24 ALUMINUM
40	SETTING BLOCK FOR GLASS TYPE (A) , (B) , (B1) , (C) , (C1) , (D)	1/16" X 5/16" OR 7/16" OR 9/16" OR 11/16"	EPDM (FRANK LOWE)

WALTER A. TILLIT JR.
LICENSE
No. 44167
STATE OF FLORIDA
PROFESSIONAL ENGINEER
DATE: 08/03/20

FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)

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**SERIES VPF 8000 ALUMINUM
AWNING WINDOW-LMI**

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HIALEAH GARDENS, FL 33018
PHONE: (305) 444-1198

REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-002	08/03/20	3		
2			4		

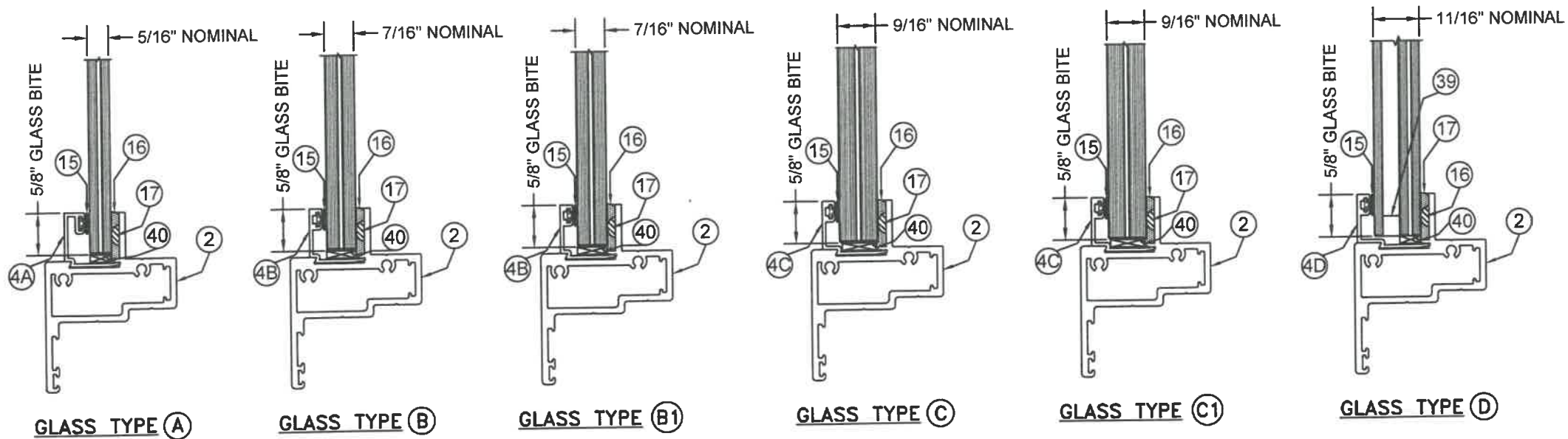
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DRAWN BY:

08/03/20
DATE:

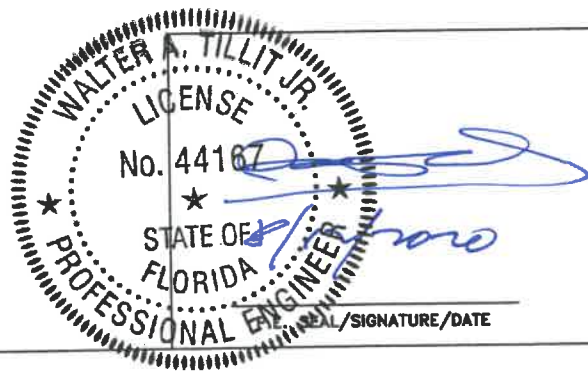
20-227
DRAWING No.

SHEET 4 OF 34

GLASS SCHEDULE		
COMPONENT #	DESCRIPTION	MATERIAL
(A)	5/16" NOMINAL LAMINATED GLASS W/ 1/8" H.S. GLASS +0.090" TROSIFOL PVB INTERLAYER BY KURARAY AMERICA, INC. + 1/8" H.S. GLASS.	GLASS
(B)	7/16" NOMINAL LAMINATED GLASS W/ 3/16" H.S. GLASS +0.090" TROSIFOL PVB INTERLAYER BY KURARAY AMERICA, INC. + 3/16" H.S. GLASS.	GLASS
(B1)	7/16" NOMINAL LAMINATED GLASS W/ 3/16" H.S. GLASS +0.090" SENTRYGLAS® INTERLAYER BY KURARAY AMERICA, INC. + 3/16" H.S. GLASS.	GLASS
(C)	9/16" NOMINAL LAMINATED GLASS W/ 1/4" H.S. GLASS +0.090" TROSIFOL PVB INTERLAYER BY KURARAY AMERICA, INC. + 1/4" H.S. GLASS.	GLASS
(C1)	9/16" NOMINAL LAMINATED GLASS W/ 1/4" H.S. GLASS +0.090" SENTRYGLAS® INTERLAYER BY KURARAY AMERICA, INC. + 1/4" H.S. GLASS.	GLASS
(D)	11/16" NOMINAL INSULATED-LAMINATED GLASS W/ 1/8" TEMPERED GLASS OUT BOARD -1/4 ARGON SPACER + 1/8 H.S. GLASS +0.090" TROSIFOL PVB INTERLAYER BY KURARAY AMERICA, INC. + 1/8" H.S. GLASS.	GLASS



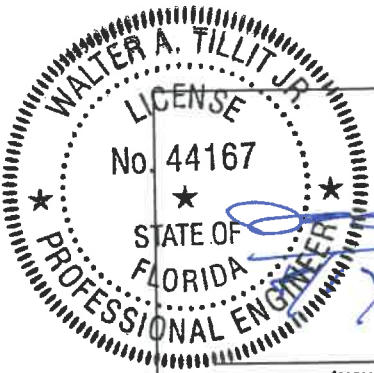
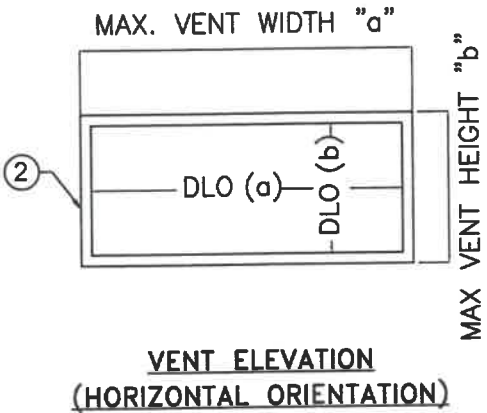
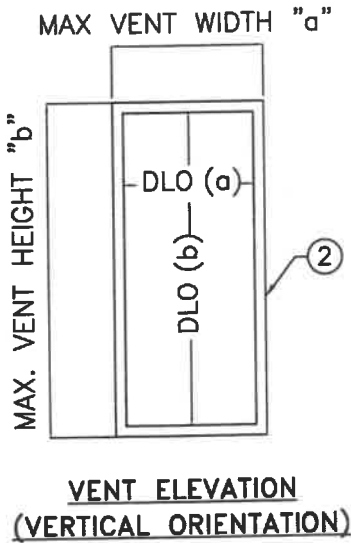
GLASS CONFIGURATION



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©2020 TILTECO, INC.			SERIES VPF 8000 ALUMINUM AWNING WINDOW-LMI		F.P. DRAWN BY:
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			20-227 DRAWING No.		SHEET 5 OF 34
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
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2			4		

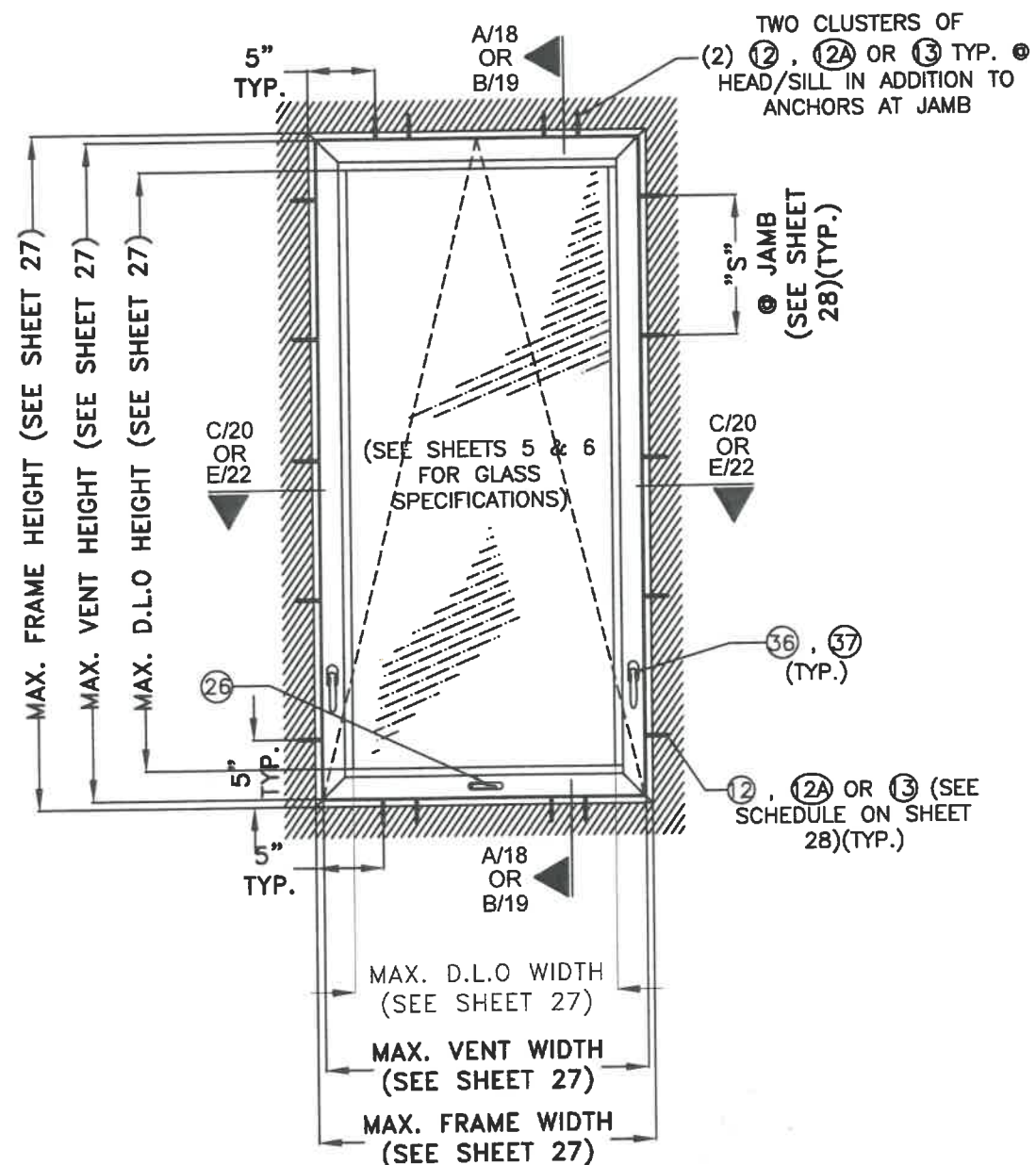
MAX. A.S.D. PRESSURE RATING FOR A GIVEN GLASS TYPE AND CORRESPONDING MAX. VENT WIDTHS AND VENT HEIGHTS AT VERTICAL ORIENTATION					
GLASS TYPE	MAX. A.S.D. DESIGN PRESSURE RATING	MAX. VENT WIDTH "a"	MAX. VENT HEIGHT "b"	MAX. D.L.O. WIDTH (a)	MAX. D.L.O. HEIGHT (b)
(A), (B), (C), (D)	+72.0 , -72.0 psf	41"	72 1/2"	35 3/16"	67 3/16"
(B1), (C1)	+105.0 , -105.0 psf.	41"	53 3/8"	35 3/16"	48 1/16"
(B1), (C1)	+110.0 , -110.0 psf.	39"	56 3/8"	33 3/16"	51 1/16"
(B1), (C1)	+120.0 , -120.0 psf.	36"	61 3/8"	30 3/16"	56 1/16"

MAX. A.S.D. PRESSURE RATING FOR A GIVEN GLASS TYPE AND CORRESPONDING MAX. VENT WIDTHS AND VENT HEIGHTS AT HORIZONTAL ORIENTATION					
GLASS TYPE	MAX. A.S.D. DESIGN PRESSURE RATING	MAX. VENT WIDTH "a"	MAX. VENT HEIGHT "b"	MAX. D.L.O. WIDTH (a)	MAX. D.L.O. HEIGHT (b)
(A), (B), (C), (D)	+72.0 , -72.0 psf	82 1/2"	40 1/2"	77 3/16"	35 3/16"
(B1), (C1)	+110.0 , -110.0 psf.	56 3/8"	39"	51 1/16"	33 3/16"
(B1), (C1)	+120.0 , -120.0 psf.	61 3/8"	36"	56 1/16"	30 3/16"



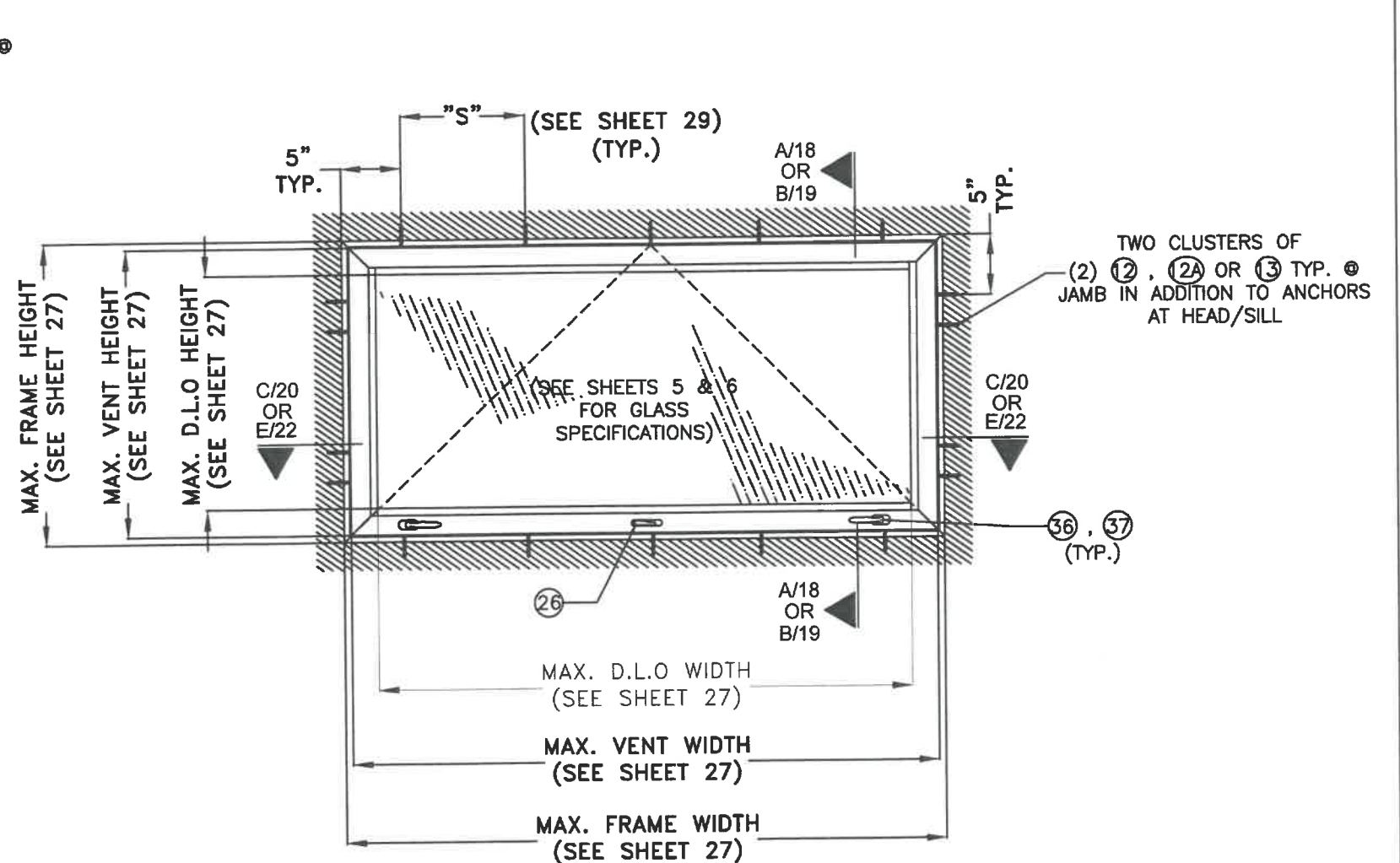
P.E. SEAL/SIGNATURE/DATE

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		ALUMINA DISTRIBUTION CENTER 15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL 33018 PHONE: (305) 444-1198			08/03/20 DATE:						
					20-227 DRAWING No.						
		REV. NO		DESCRIPTION		DATE		REV. No		DESCRIPTION	
1		OLD 20-002		08/03/20		3					
2						4					
SHEET 6 OF 34											

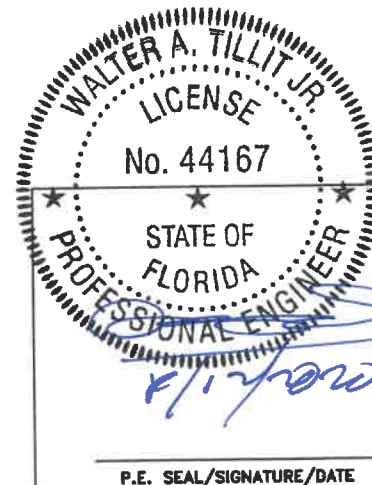


**TYPICAL EXTERIOR ELEVATION
(VERTICAL ORIENTATION) W/ FRAME HEIGHT UP TO 74\"**
AWNING WINDOW W/ ATTACHED JAMBS*
 SCALE: 3/4\"=1'-0\"

* NOTE: JAMBS MAY ALSO BE ATTACHED ONLY ON ONE SIDE & FREE STANDING ON THE OTHER SIDE (W/ ADAPTOR # 6) AS PER DETAILS ON SHEETS 7, 8.

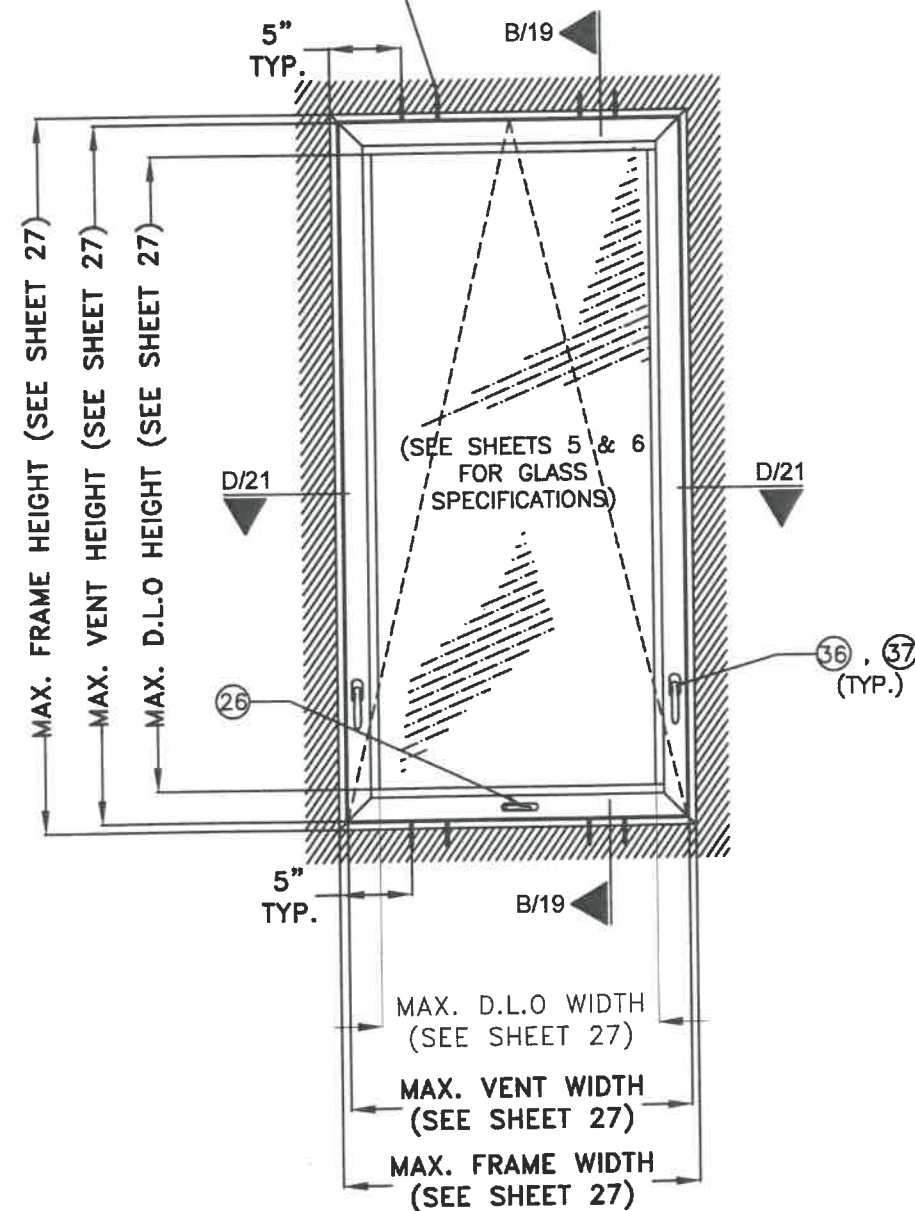


**TYPICAL EXTERIOR ELEVATION (HORIZONTAL
ORIENTATION) W/ FRAME WIDTH UP TO 74\"**
AWNING WINDOW W/ ATTACHED HEAD/SILL*
 SCALE: 3/4\"=1'-0\"



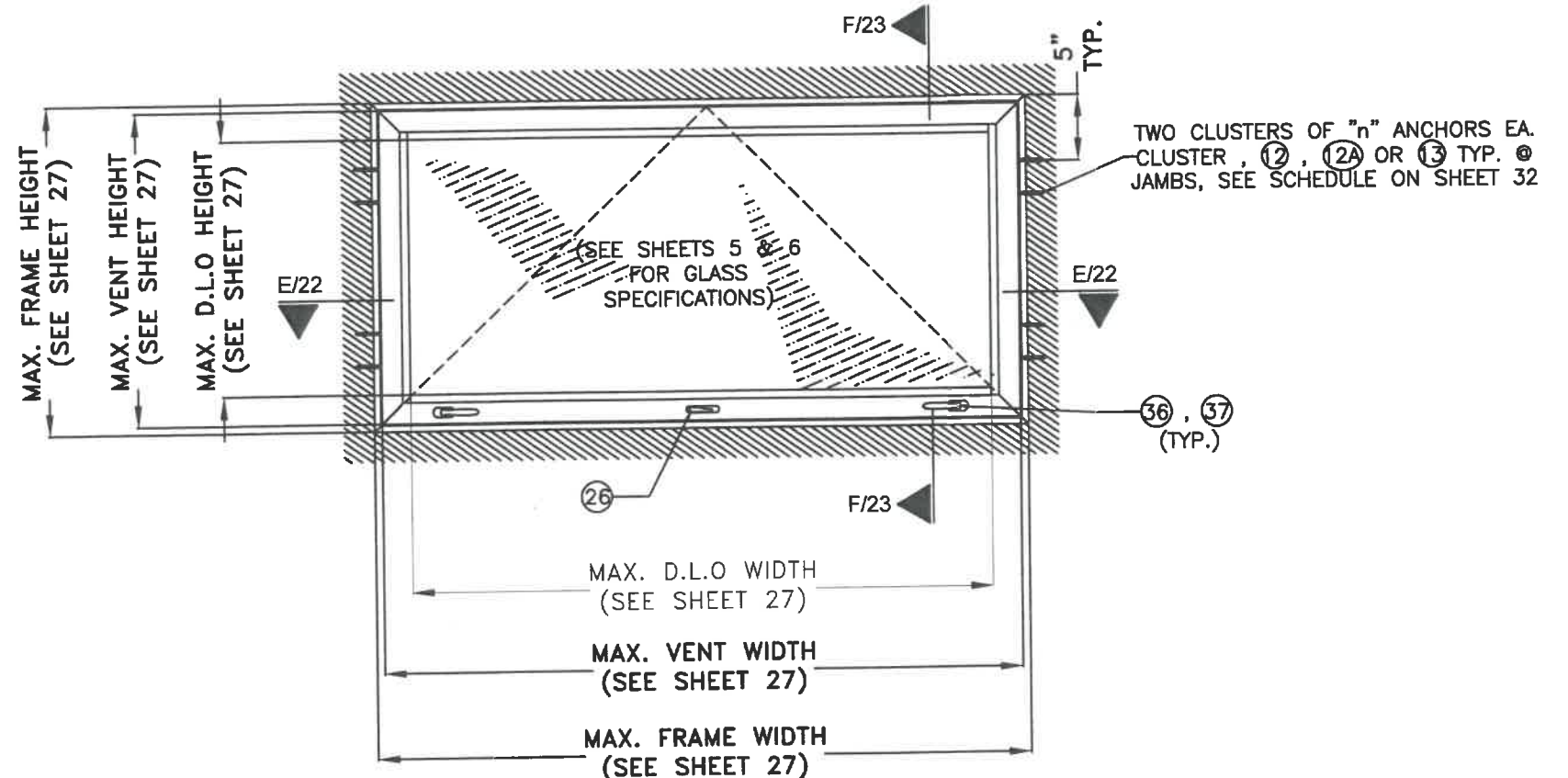
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1	OLD 20-002	08/03/20	3		
2			4		
					20-227 DRAWING No.
					SHEET 7 OF 34

TWO CLUSTERS OF "n" ANCHORS (2), (2A) OR (3) TYP. @ HEAD/SILL, SEE SCHEDULE ON SHEET 31

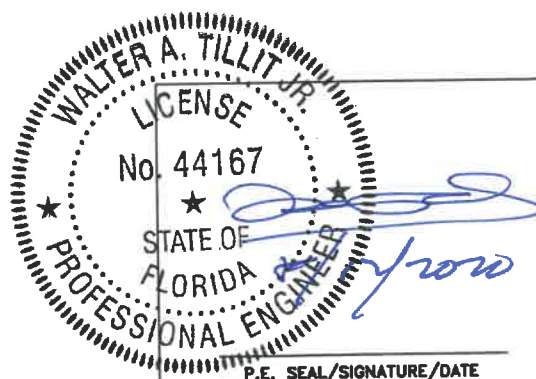


TYPICAL EXTERIOR ELEVATION
(VERTICAL ORIENTATION) W/ FRAME HEIGHT UP TO 74"
AWNING WINDOW W/ NOT ATTACHED JAMBS*
SCALE: 3/4"=1'-0"

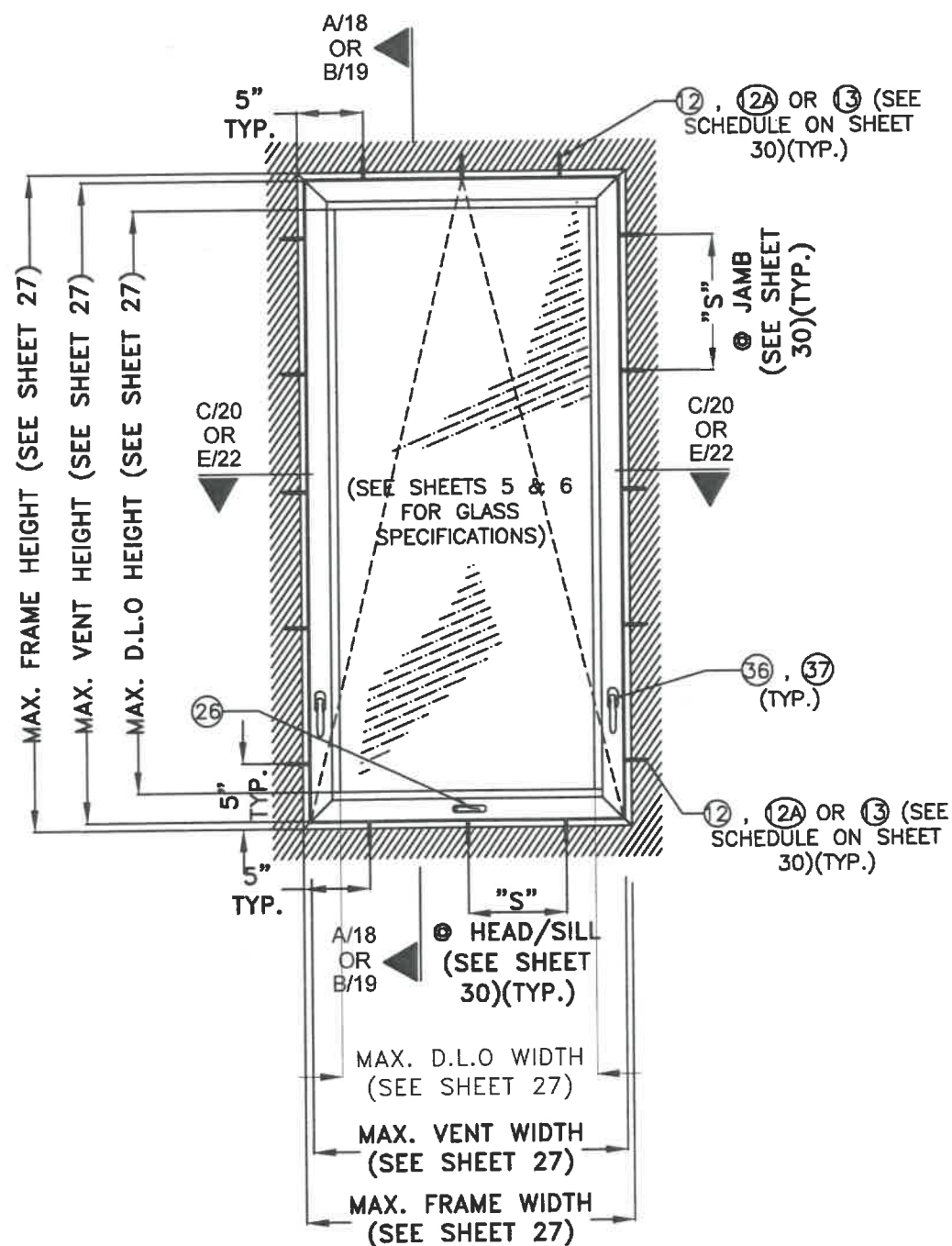
* NOTE: JAMBS MAY ALSO BE ATTACHED ONLY ON ONE SIDE & FREE STANDING ON THE OTHER SIDE (W/ ADAPTOR # 6) AS PER DETAILS ON SHEETS 7, 8.



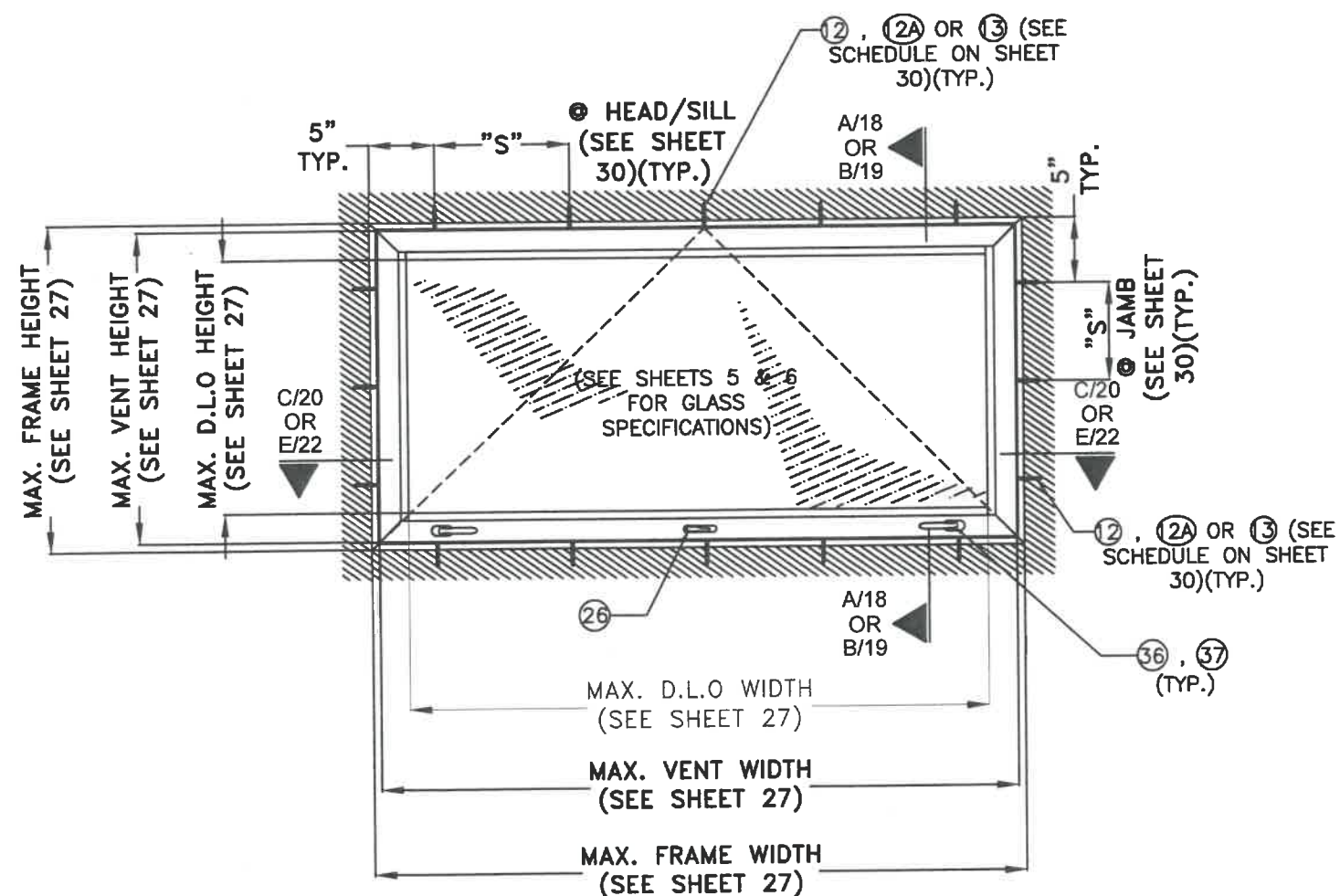
TYPICAL EXTERIOR ELEVATION
(HORIZONTAL ORIENTATION) W/ FRAME WIDTH UP TO 74"
AWNING WINDOW W/ NOT ATTACHED HEAD/SILL*
SCALE: 3/4"=1'-0"



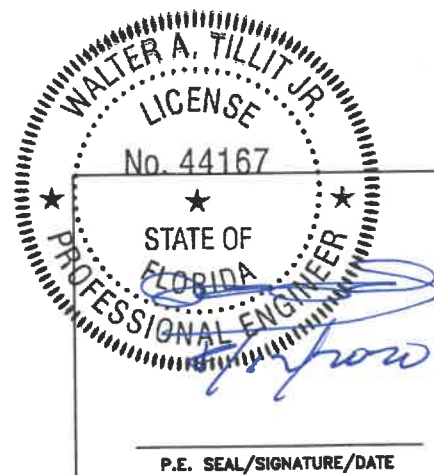
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REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
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					SHEET 8 OF 34



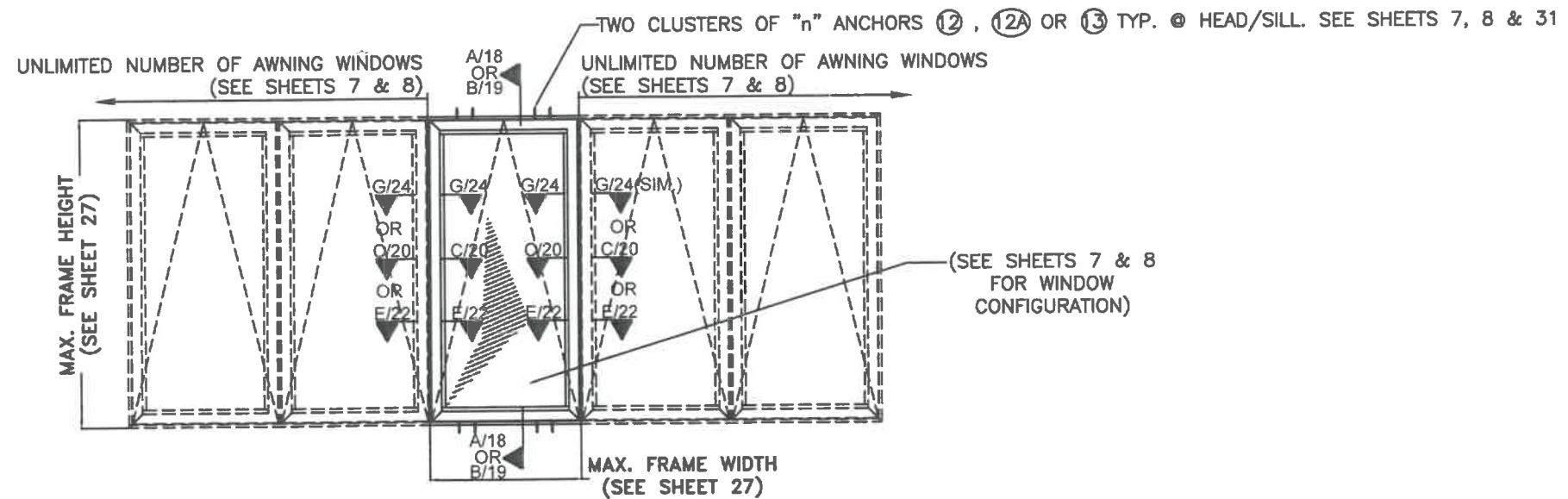
TYPICAL EXTERIOR ELEVATION (VERTICAL ORIENTATION)
W/ FRAME HEIGHT LARGER THAN 74" UP TO 84"
AWNING WINDOW W/ ATTACHED JAMBS*
 SCALE: 3/4"=1'-0"



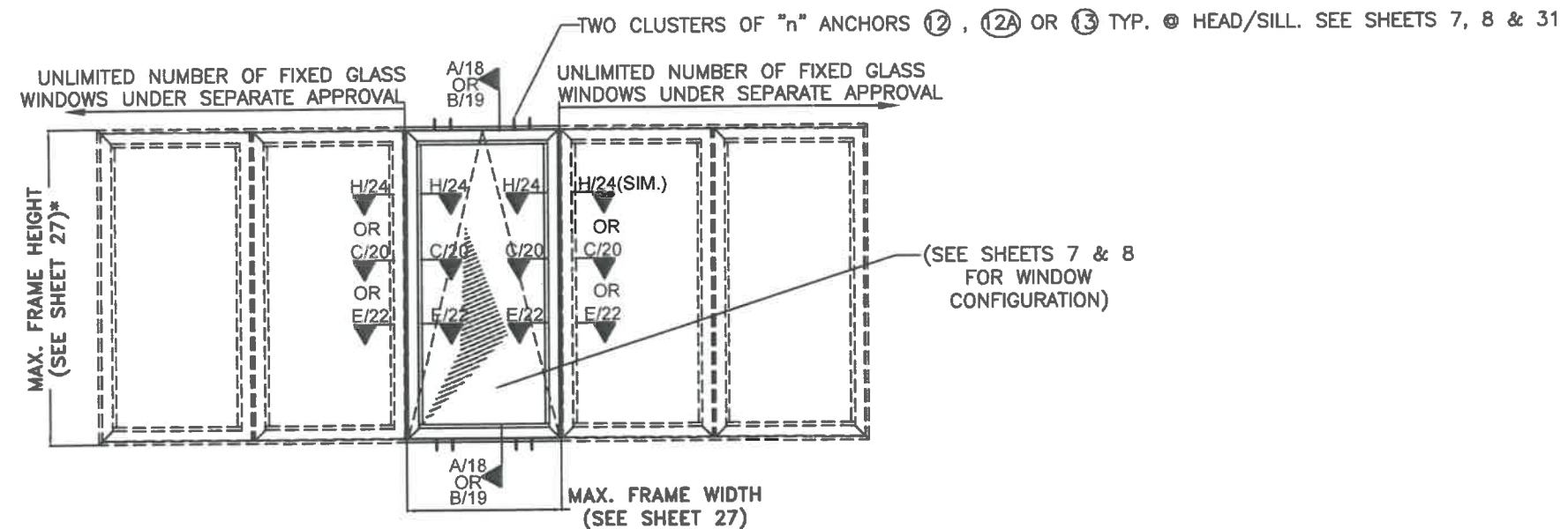
TYPICAL EXTERIOR ELEVATION (HORIZONTAL ORIENTATION)
W/ FRAME WIDTH LARGER THAN 74" UP TO 84"
AWNING WINDOW W/ ATTACHED HEAD/SILL*
 SCALE: 3/4"=1'-0"



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			REV. NO	DESCRIPTION	DATE
1	OLD 20-002	08/03/20	3		
2			4		
					20-227 DRAWING No.
					SHEET 9 OF 34



**QUALIFIED CONFIGURATIONS FOR VERTICALLY
ORIENTED AWNING WINDOW W/ ACCOMPANYING
VERTICALLY ORIENTED AWNING WINDOWS
TYPICAL EXTERIOR ELEVATIONS**
SCALE 3/8"=1'-0"



**QUALIFIED CONFIGURATIONS FOR VERTICALLY ORIENTED AWNING WINDOW W/
ACCOMPANYING VERTICALLY ORIENTED FIXED WINDOWS (UNDER SEPARATE APPROVAL)
TYPICAL EXTERIOR ELEVATIONS**
SCALE 3/8"=1'-0"

* MAX. FRAME HEIGHT & FRAME WIDTH OF ACCOMPANYING FIXED WINDOW SHALL BE AS PER SEPARATE APPROVAL AND THE SHORTEST FRAME HEIGHT OF EITHER WINDOW TYPE SHALL BE USED.

WALTER A. TILLIT JR.
LICENSE
No. 44167
STATE OF FLORIDA
PROFESSIONAL ENGINEER

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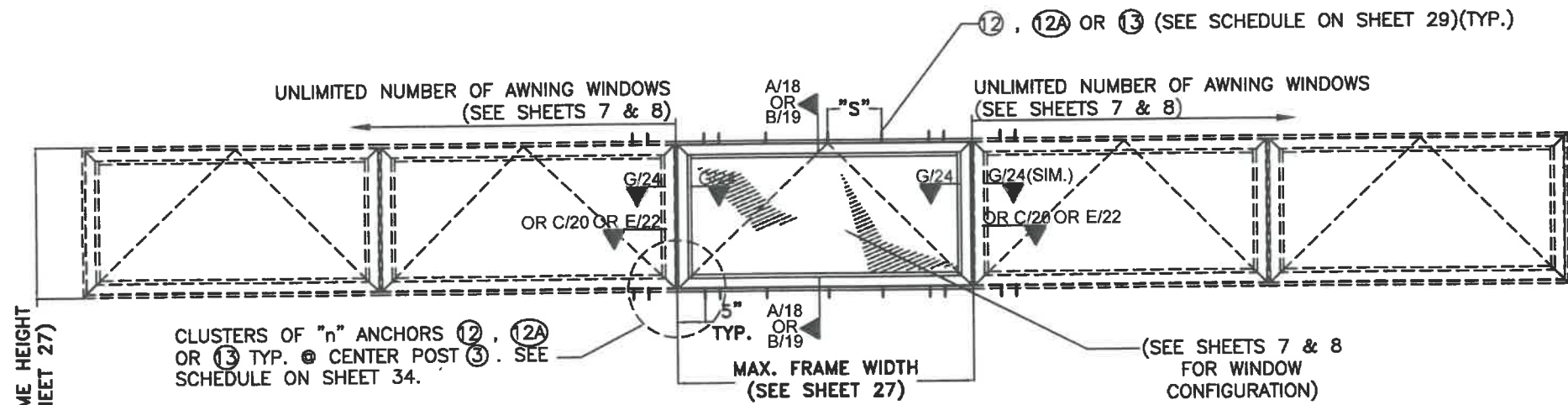
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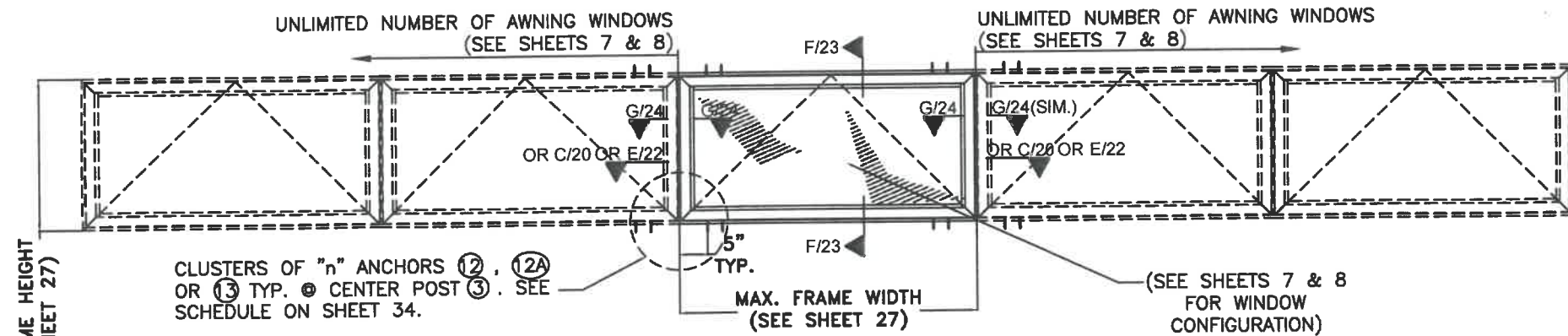
TESTING & ENGINEERING COMPANY
15002 N.W. 107 AVENUE, SUITE # 1
HIALEAH GARDENS, FL 33018
Phone: (305) 871-1530, Fax: (305) 871-1531
CA-0006719
WALTER A. TILLIT Jr. P.E.
FLORIDA Lic. # 44167

P.E. SEAL/SIGNATURE/DATE

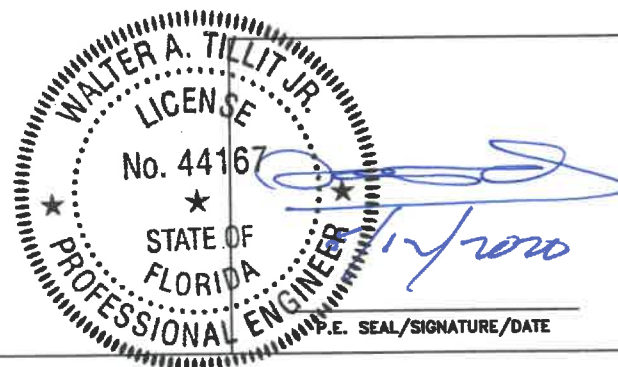
SERIES VP8 8000 ALUMINUM AWNING WINDOW-LMI						F.P. DRAWN BY:	
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						DRAWING No.	
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	SHEET 10 OF 34	
1	OLD 20-002	08/03/20	3				
2			4				



**QUALIFIED CONFIGURATIONS FOR HORIZONTALLY ORIENTED AWNING WINDOW W/
ATTACHED HEAD & SILL W/ ACCOMPANYING HORIZONTALLY ORIENTED AWNING WINDOWS**
TYPICAL EXTERIOR ELEVATIONS
SCALE 3/8"=1'-0"



**QUALIFIED CONFIGURATIONS FOR HORIZONTALLY ORIENTED AWNING WINDOW W/ NOT
ATTACHED HEAD & SILL W/ ACCOMPANYING HORIZONTALLY ORIENTED AWNING WINDOWS**
TYPICAL EXTERIOR ELEVATIONS
SCALE 3/8"=1'-0"



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FLORIDA Lic. # 44167

SERIES VPF 8000 ALUMINUM
AWNING WINDOW-LMI

ALUMINA DISTRIBUTION CENTER
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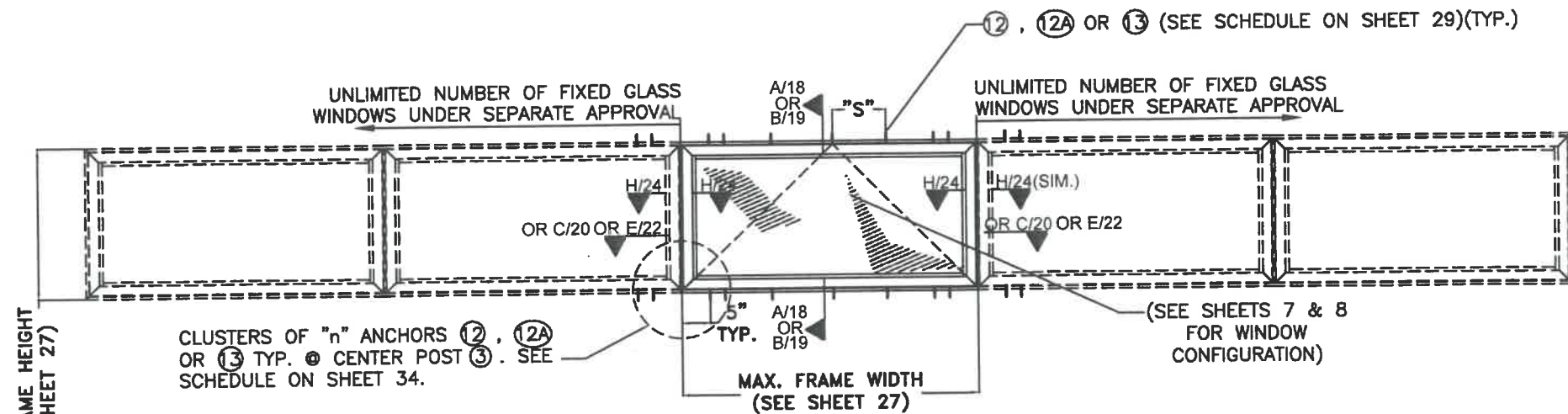
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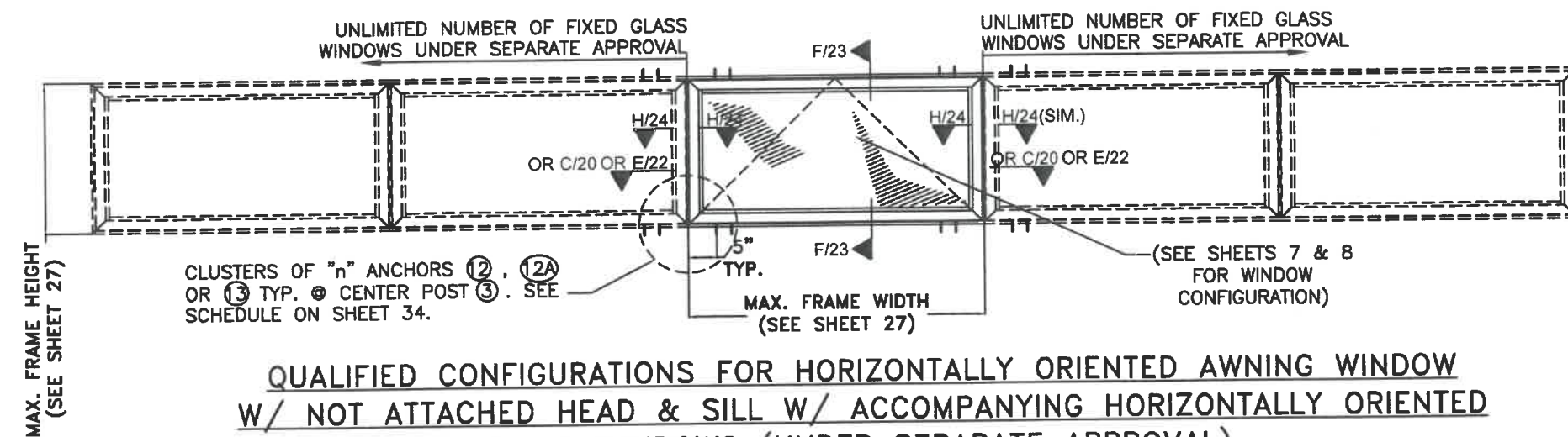
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DRAWING No.

SHEET 11 OF 34

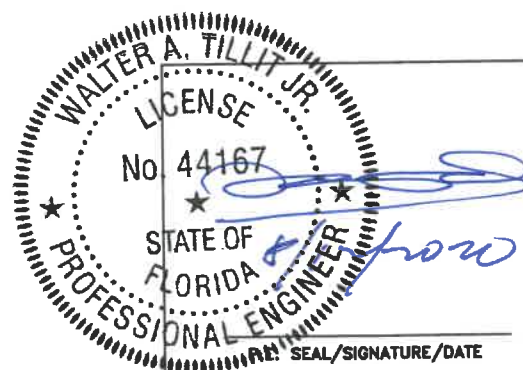
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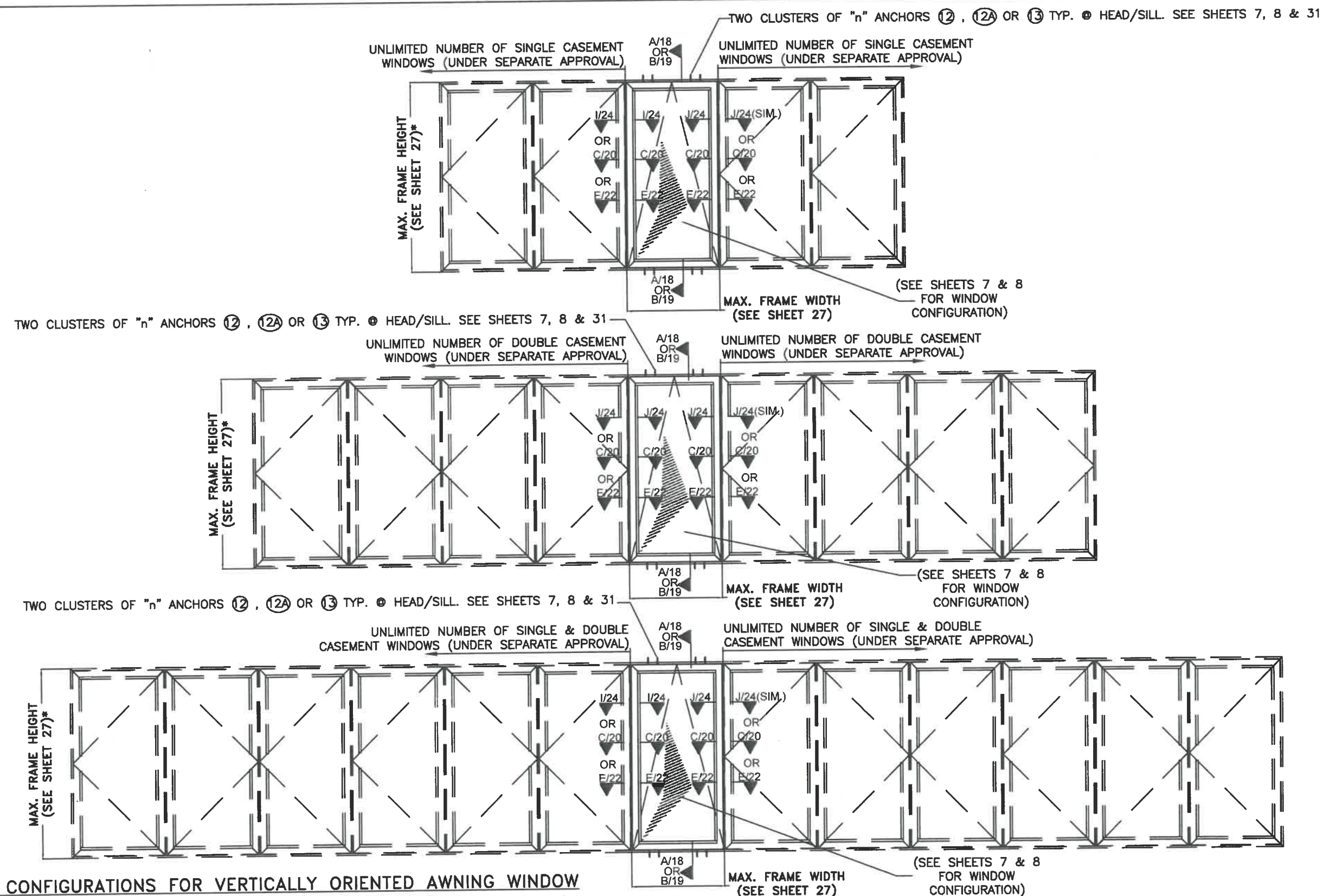
**QUALIFIED CONFIGURATIONS FOR HORIZONTALLY ORIENTED AWNING WINDOW
W/ ATTACHED HEAD & SILL W/ ACCOMPANYING HORIZONTALLY ORIENTED
FIXED WINDOWS (UNDER SEPARATE APPROVAL)
TYPICAL EXTERIOR ELEVATIONS
SCALE 3/8"=1'-0"**



**QUALIFIED CONFIGURATIONS FOR HORIZONTALLY ORIENTED AWNING WINDOW
W/ NOT ATTACHED HEAD & SILL W/ ACCOMPANYING HORIZONTALLY ORIENTED
FIXED WINDOWS (UNDER SEPARATE APPROVAL)
TYPICAL EXTERIOR ELEVATIONS
SCALE 3/8"=1'-0"**



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1	OLD 20-002	08/03/20	2		
2			4		
					SHEET 12 OF 34



QUALIFIED CONFIGURATIONS FOR VERTICALLY ORIENTED AWNING WINDOW
W/ ACCOMPANYING SINGLE, DOUBLE OR COMBINATION OF SINGLE AND
DOUBLE CASEMENT WINDOWS (UNDER SEPARATE APPROVAL)
TYPICAL EXTERIOR ELEVATIONS

SCALE 3/8"=1'-0"

* MAX. FRAME HEIGHT & FRAME WIDTH OF ACCOMPANYING CASEMENT
WINDOWS SHALL BE AS PER SEPARATE APPROVAL AND THE SHORTEST
FRAME HEIGHT OF EITHER WINDOW TYPE SHALL BE USED.



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SERIES VPF 8000 ALUMINUM
AWNING WINDOW-LMI

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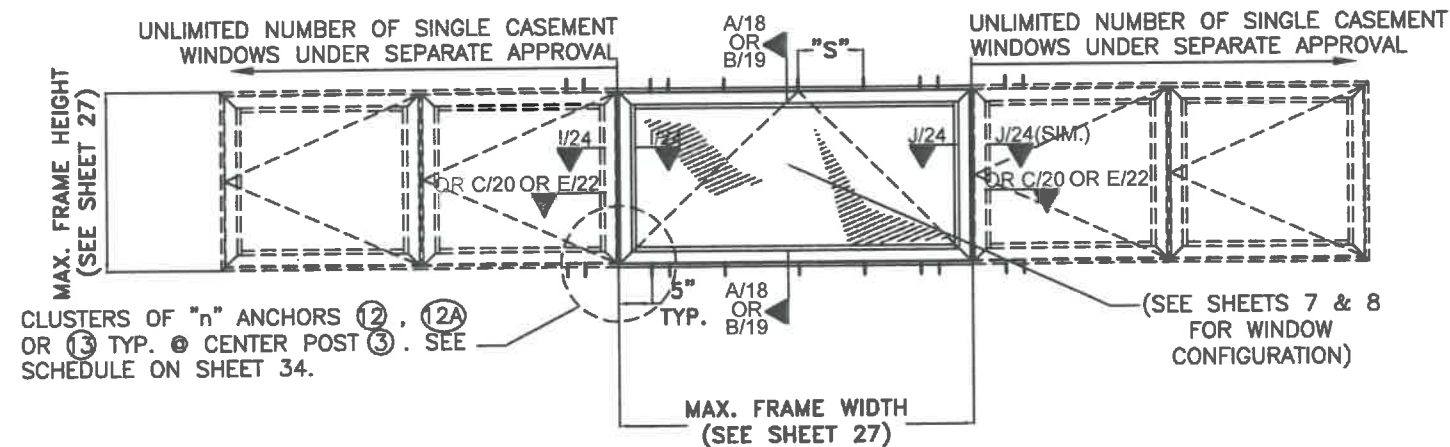
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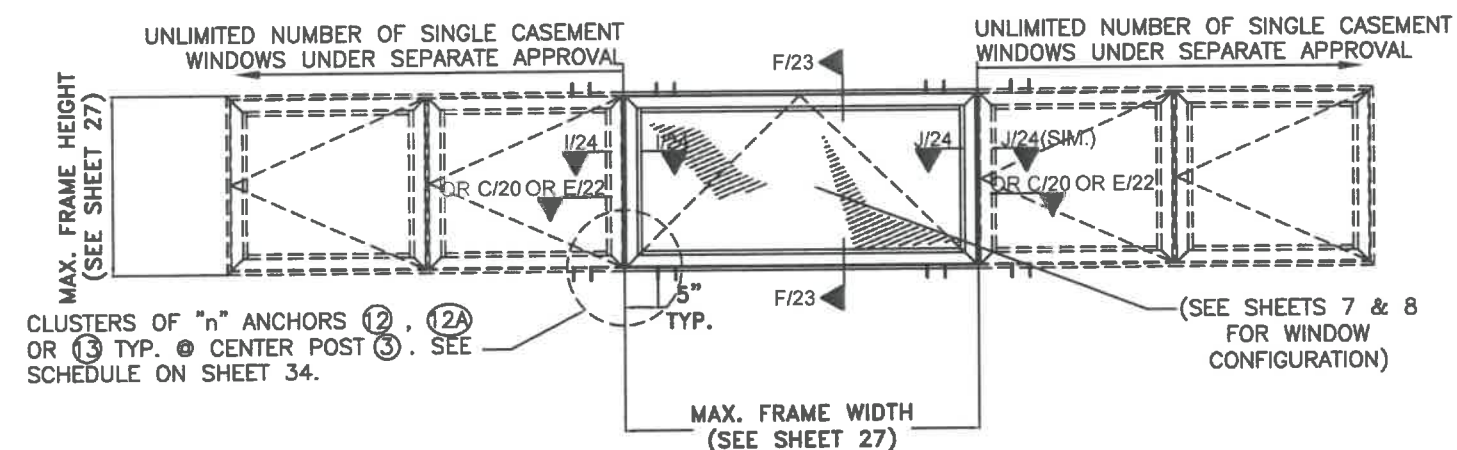
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SHEET 13 OF 34

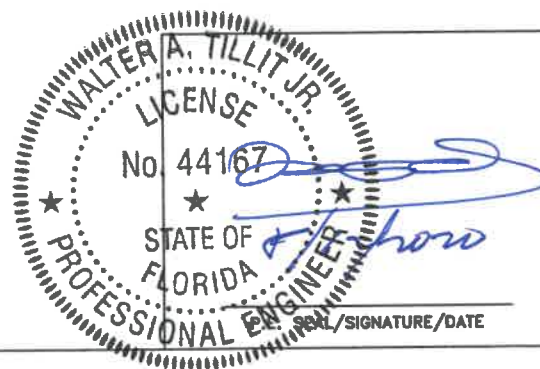
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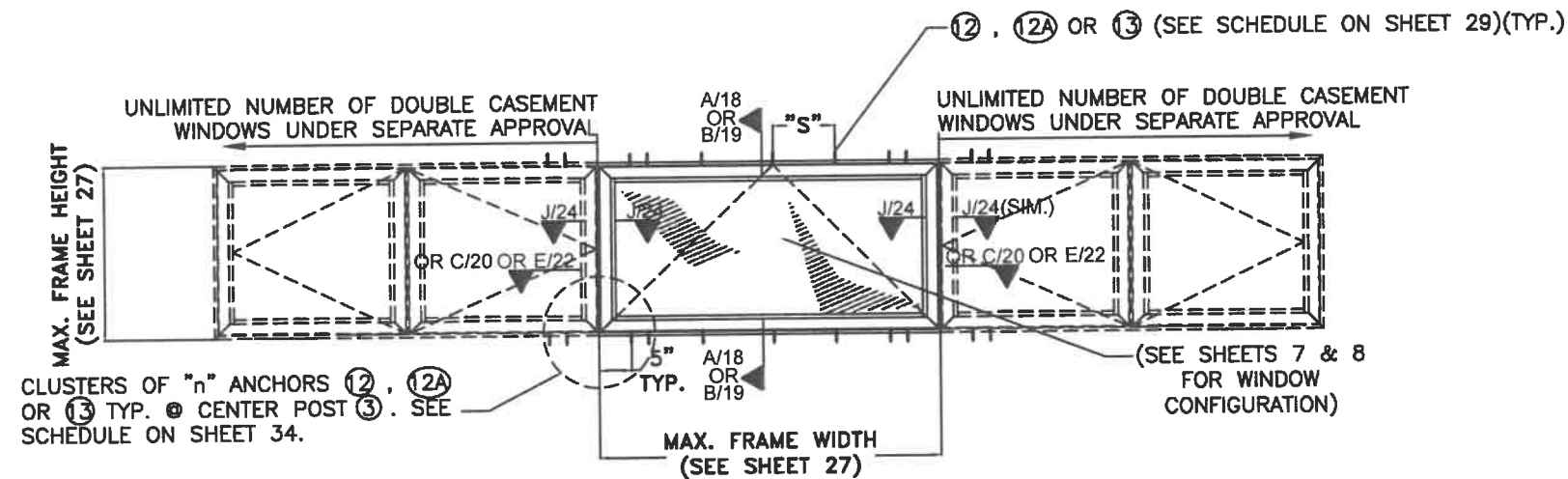
QUALIFIED CONFIGURATIONS FOR HORIZONTALLY ORIENTED AWNING WINDOW W/ ATTACHED HEAD & SILL W/ ACCOMPANYING SINGLE CASEMENT WINDOWS (UNDER SEPARATE APPROVAL)
TYPICAL EXTERIOR ELEVATIONS
 SCALE 3/8"=1'-0"



QUALIFIED CONFIGURATIONS FOR HORIZONTALLY ORIENTED AWNING WINDOW W/ NOT ATTACHED HEAD & SILL W/ ACCOMPANYING SINGLE CASEMENT WINDOWS (UNDER SEPARATE APPROVAL)
TYPICAL EXTERIOR ELEVATIONS
 SCALE 3/8"=1'-0"

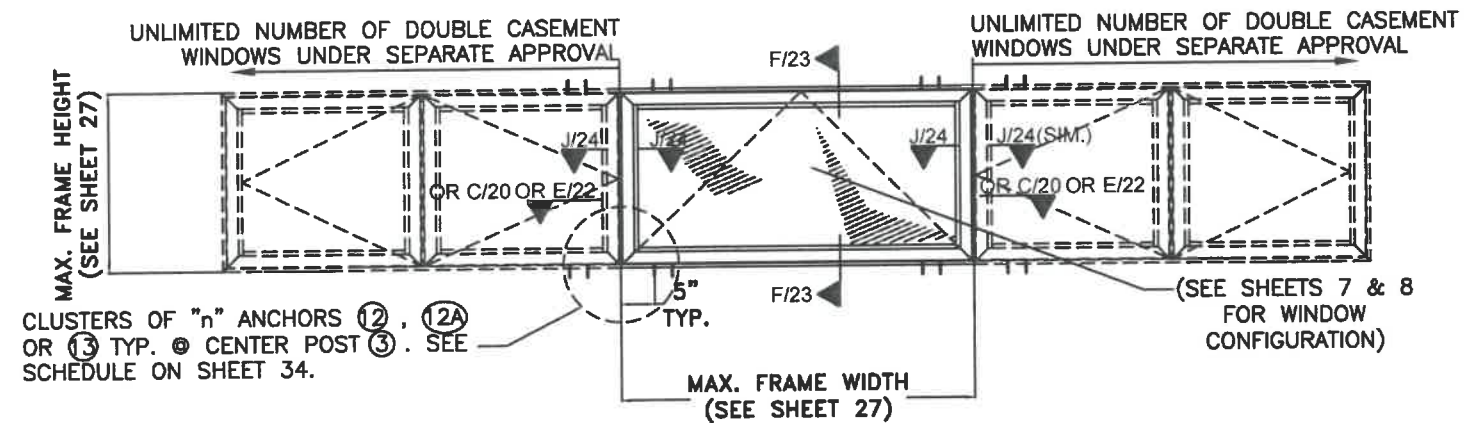


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	ALUMINA DISTRIBUTION CENTER 15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL. 33018 PHONE: (305) 444-1198				08/03/20 DATE:	
					20-227	
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REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	SHEET 14 OF 34
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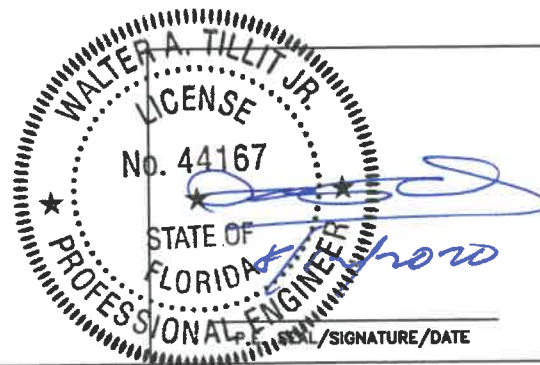
QUALIFIED CONFIGURATIONS FOR HORIZONTALLY ORIENTED AWNING WINDOW W/ ATTACHED HEAD & SILL W/ ACCOMPANYING DOUBLE CASEMENT WINDOWS (UNDER SEPARATE APPROVAL)
TYPICAL EXTERIOR ELEVATIONS

SCALE 3/8"=1'-0"



QUALIFIED CONFIGURATIONS FOR HORIZONTALLY ORIENTED AWNING WINDOW W/ NOT ATTACHED HEAD & SILL W/ ACCOMPANYING DOUBLE CASEMENT WINDOWS (UNDER SEPARATE APPROVAL)
TYPICAL EXTERIOR ELEVATIONS

SCALE 3/8"=1'-0"



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 CA-0006719
 WALTER A. TILLIT Jr. P.E.
 FLORIDA Lic. # 44167

SERIES VPf 8000 ALUMINUM
 AWNING WINDOW-LMI

ALUMINA DISTRIBUTION CENTER
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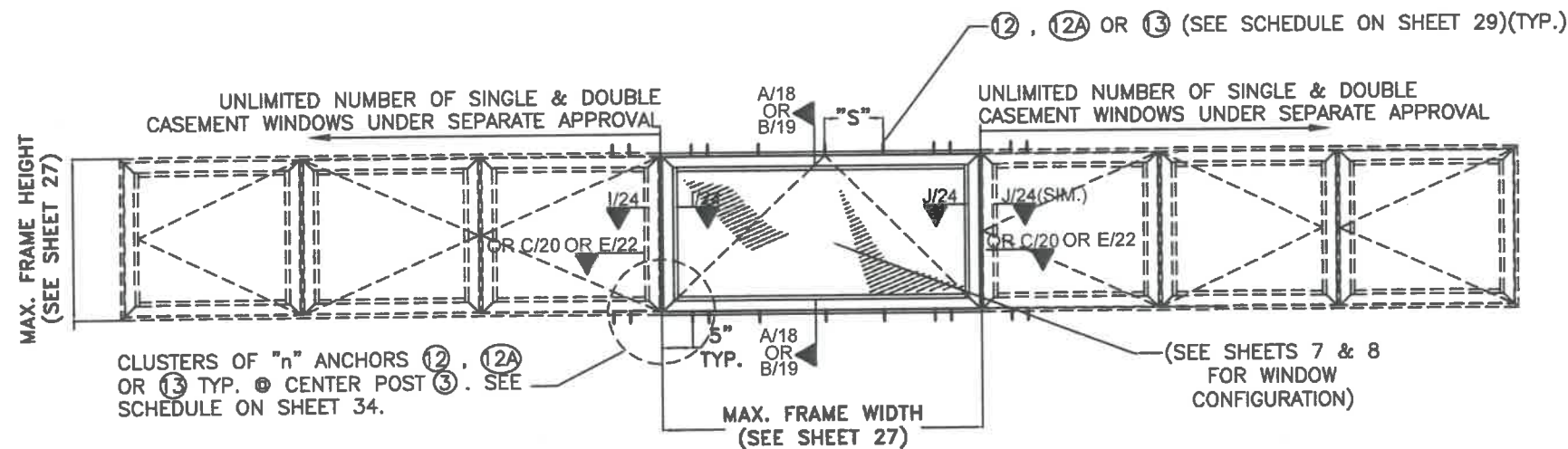
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08/03/20
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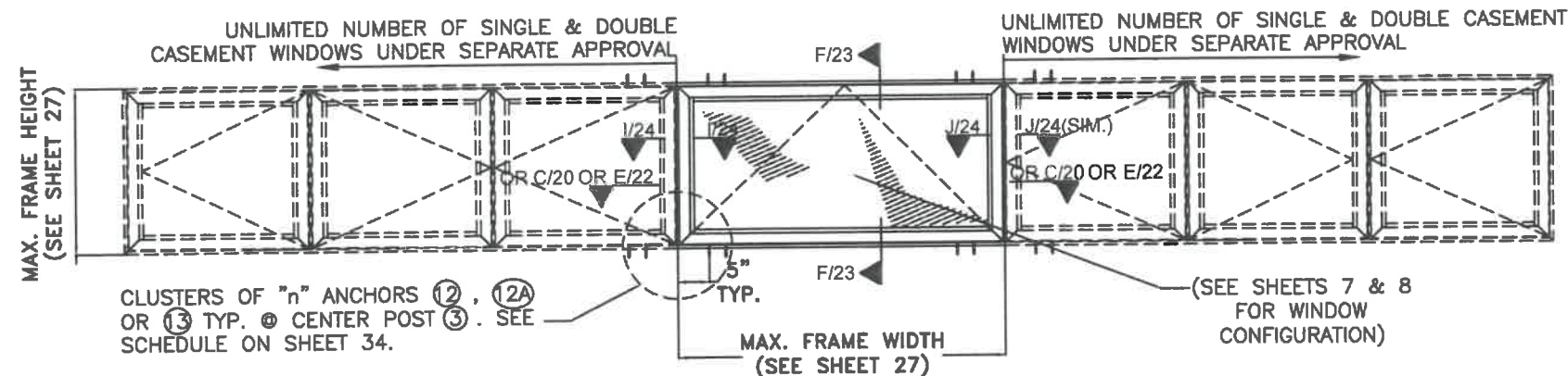
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 DRAWING No.

SHEET 15 OF 34

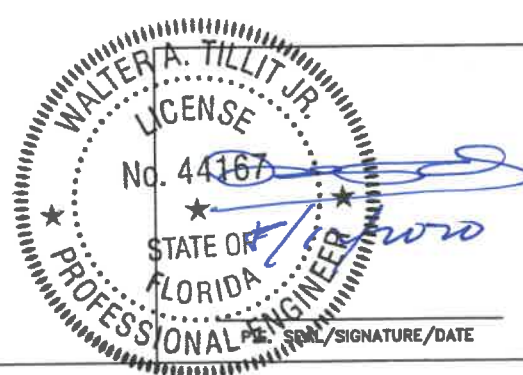
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2			4		



QUALIFIED CONFIGURATIONS FOR HORIZONTALLY ORIENTED AWNING WINDOW W/ ATTACHED HEAD & SILL W/ ACCOMPANYING SINGLE & DOUBLE CASEMENT WINDOWS (UNDER SEPARATE APPROVAL)
TYPICAL EXTERIOR ELEVATIONS
 SCALE 3/8"=1'-0"



QUALIFIED CONFIGURATIONS FOR HORIZONTALLY ORIENTED AWNING WINDOW W/ NOT ATTACHED HEAD & SILL W/ ACCOMPANYING SINGLE & DOUBLE CASEMENT WINDOWS (UNDER SEPARATE APPROVAL)
TYPICAL EXTERIOR ELEVATIONS
 SCALE 3/8"=1'-0"



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 CA-0006719
 WALTER A. TILLIT Jr. P.E.
 FLORIDA Lic. # 44167

SERIES VPF 8000 ALUMINUM
 AWNING WINDOW-LMI

ALUMINA DISTRIBUTION CENTER
 15002 N.W. 107 AVENUE, SUITE # 1
 HIALEAH GARDENS, FL 33018
 PHONE: (305) 444-1198

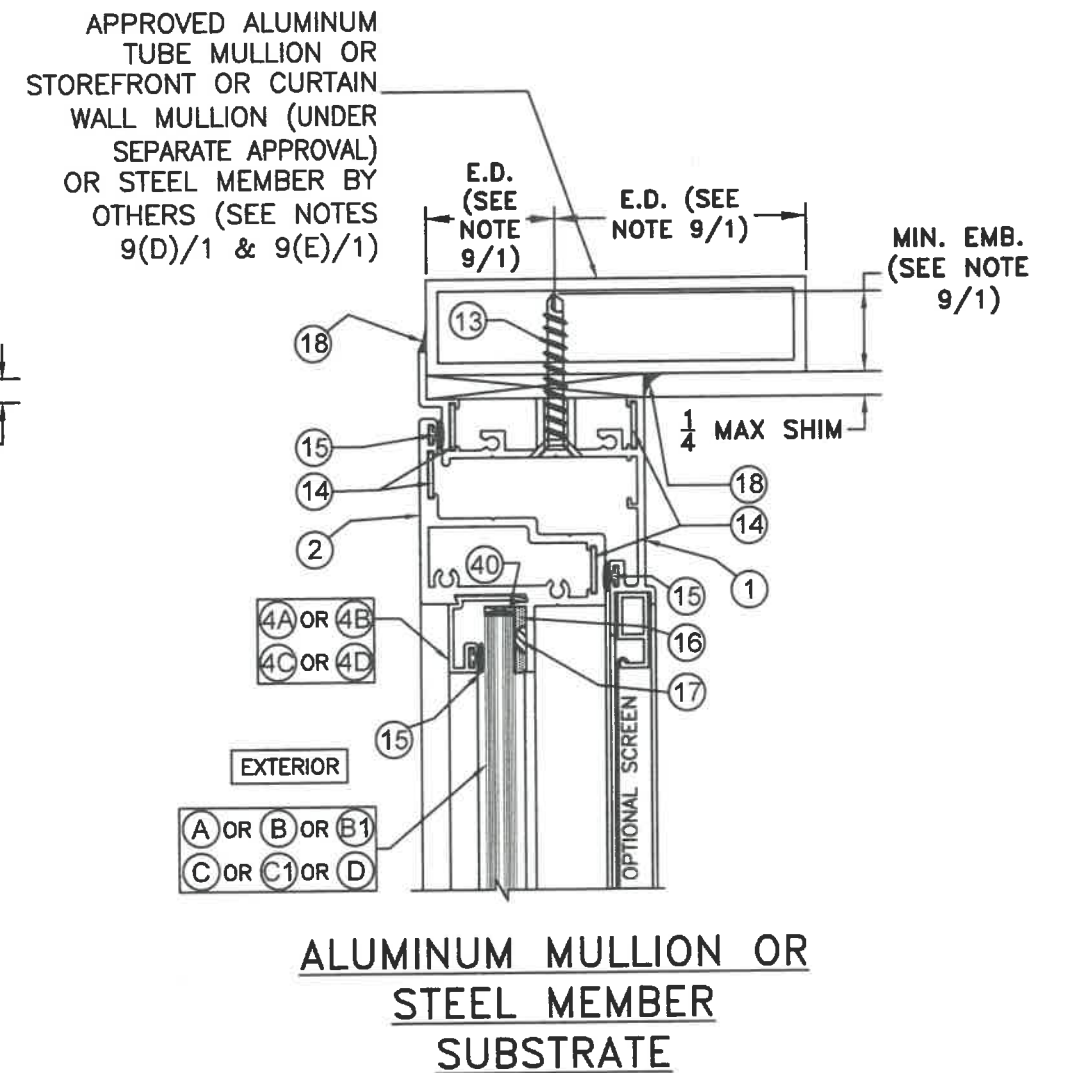
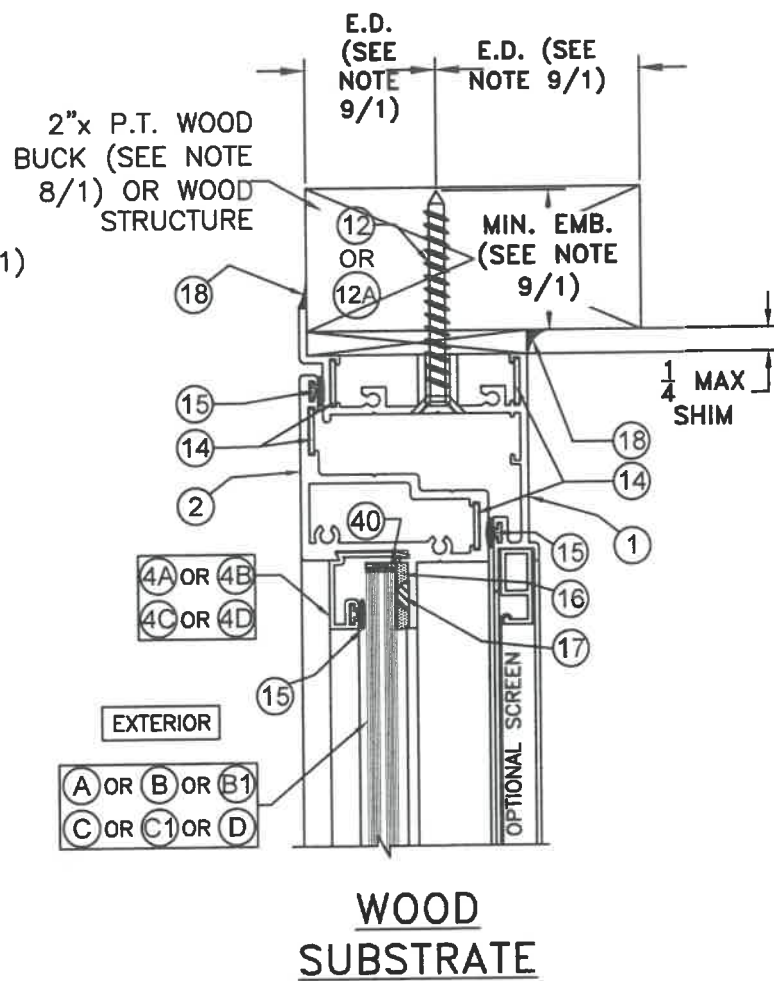
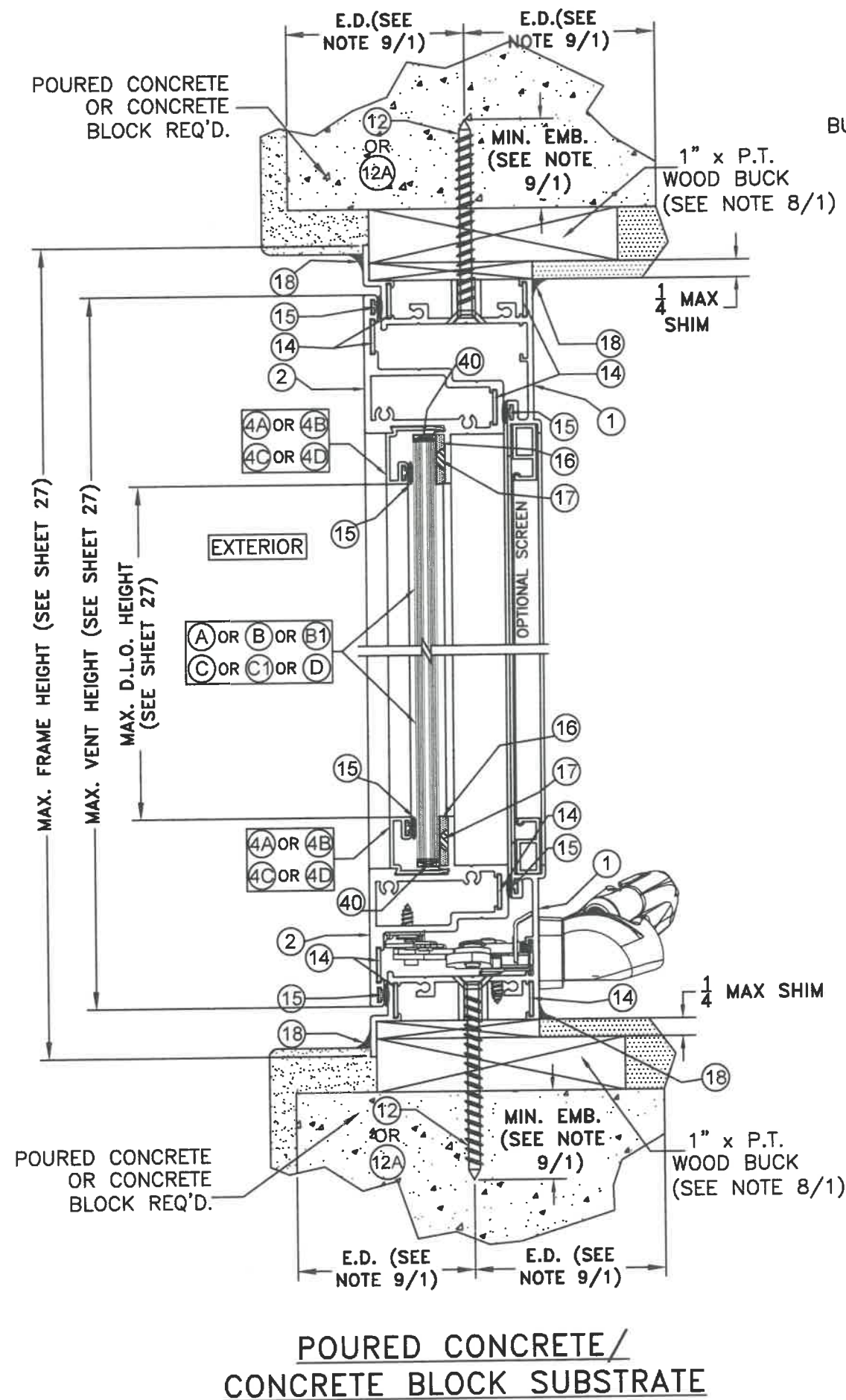
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 DRAWN BY:

08/03/20
 DATE:

20-227
 DRAWING No.

SHEET 16 OF 34

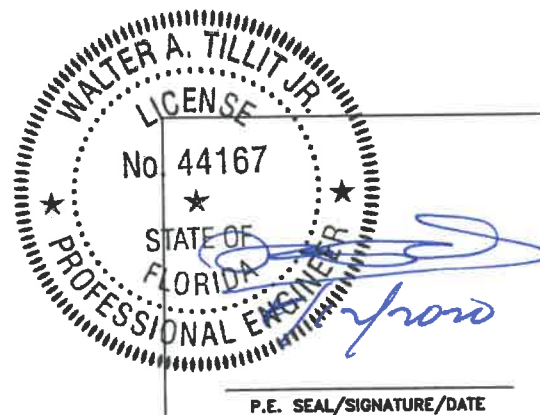
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2			4		



SECTION A-A

SCALE 1/2"=1"

FOR HARDWARE SEE SHEETS 3 & 3A.



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FLORIDA Lic. # 44167

SERIES VPF 8000 ALUMINUM
AWNING WINDOW-LMI

ALUMINA DISTRIBUTION CENTER
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HIALEAH GARDENS, FL 33018
PHONE: (305) 444-1198

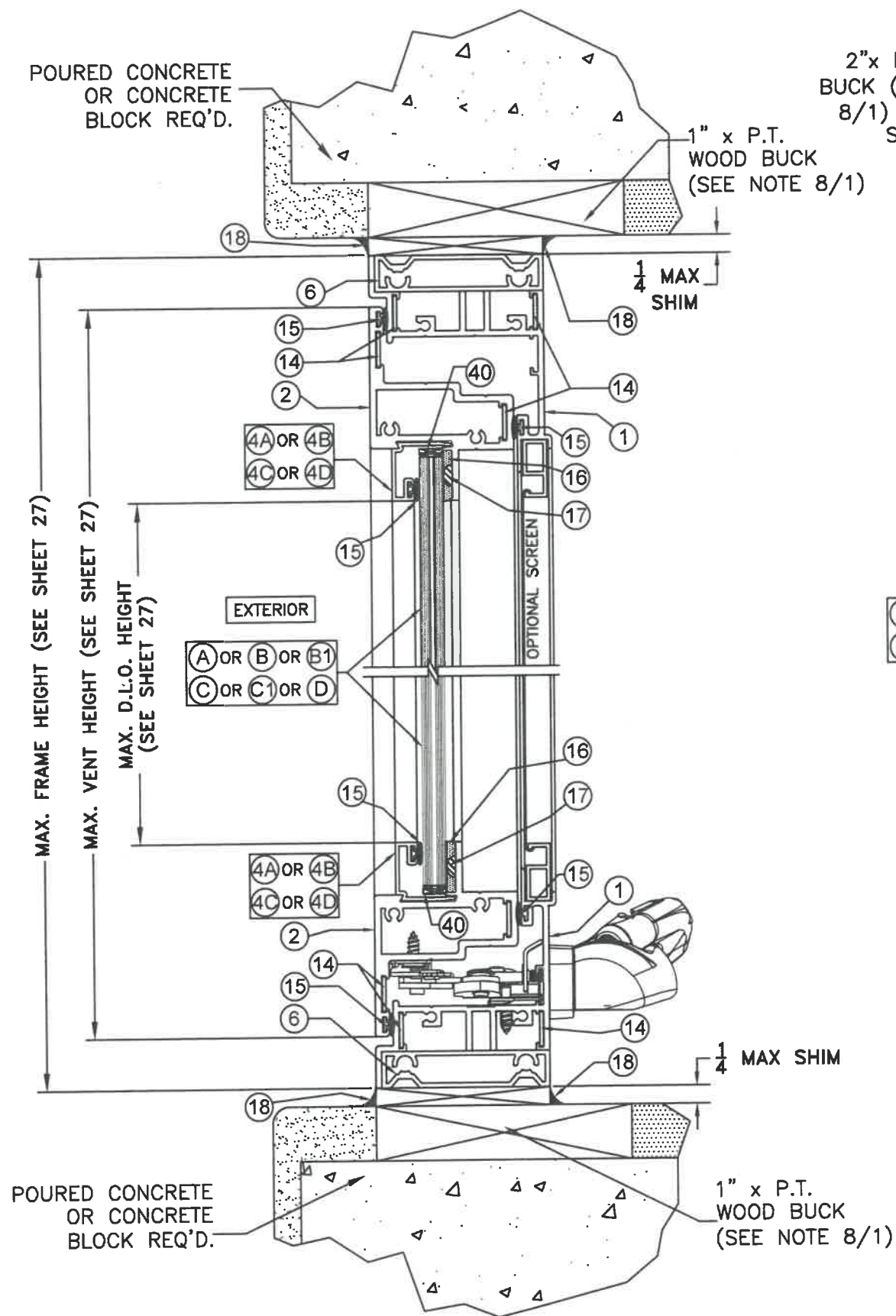
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DRAWN BY:

08/03/20
DATE:

20-227
DRAWING No.

SHEET 18 OF 34

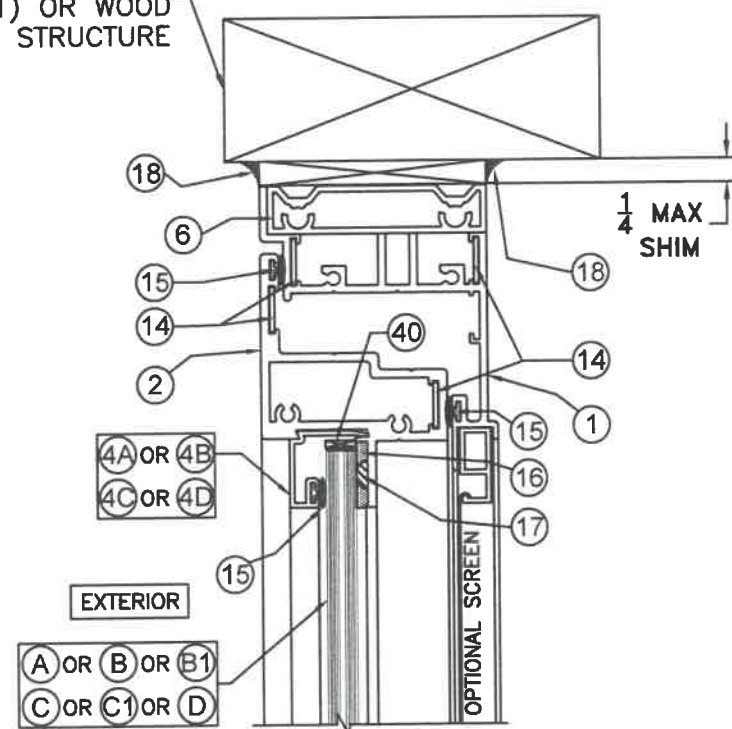
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-002	08/03/20	3		
2			4		



POURED CONCRETE/
CONCRETE BLOCK SUBSTRATE

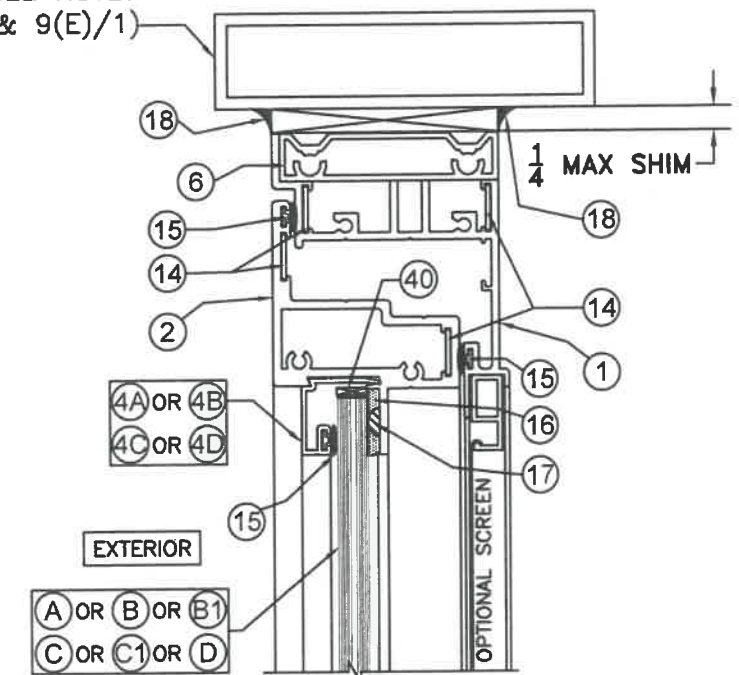
2"x P.T. WOOD
BUCK (SEE NOTE
8/1) OR WOOD
STRUCTURE

1" x P.T.
WOOD BUCK
(SEE NOTE 8/1)



WOOD
SUBSTRATE

APPROVED ALUMINUM
TUBE MULLION OR
STOREFRONT OR CURTAIN
WALL MULLION (UNDER
SEPARATE APPROVAL)
OR STEEL MEMBER BY
OTHERS (SEE NOTES
9(D)/1 & 9(E)/1)

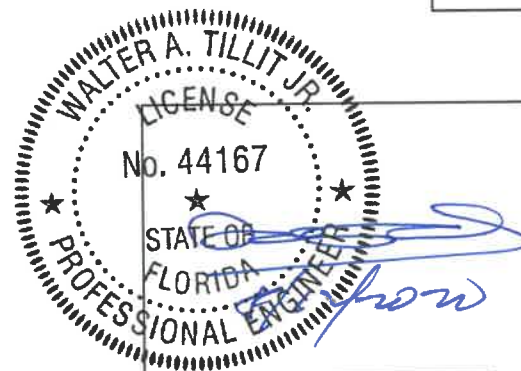


ALUMINUM MULLION OR
STEEL MEMBER
SUBSTRATE

SECTION B-B

SCALE 1/2"=1"

FOR HARDWARE SEE SHEETS 3 & 3A.



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FLORIDA Lic. # 44167

SERIES VPF 8000 ALUMINUM
AWNING WINDOW-LMI

ALUMINA DISTRIBUTION CENTER
15002 N.W. 107 AVENUE, SUITE # 1
HIALEAH GARDENS, FL 33018
PHONE: (305) 444-1198

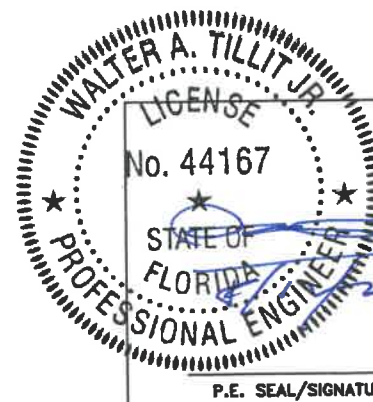
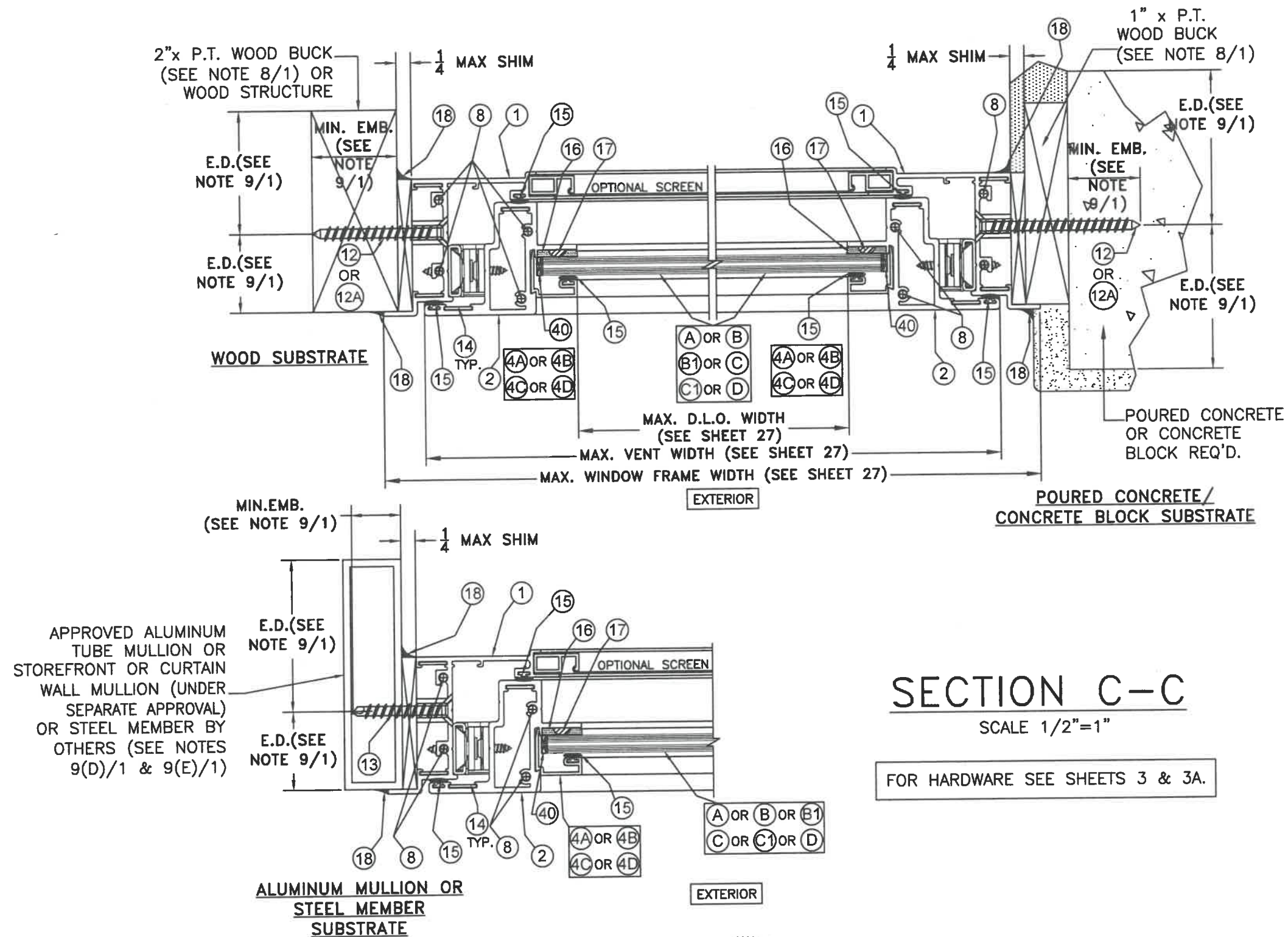
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DRAWN BY:

08/03/20
DATE:

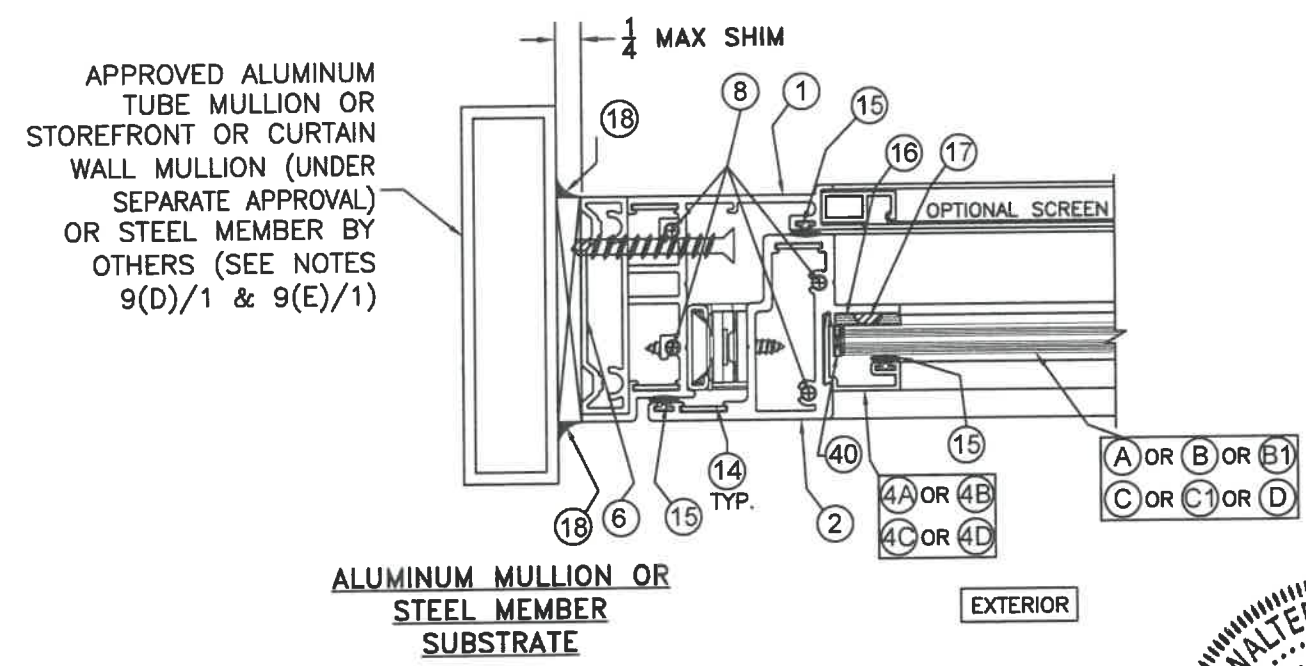
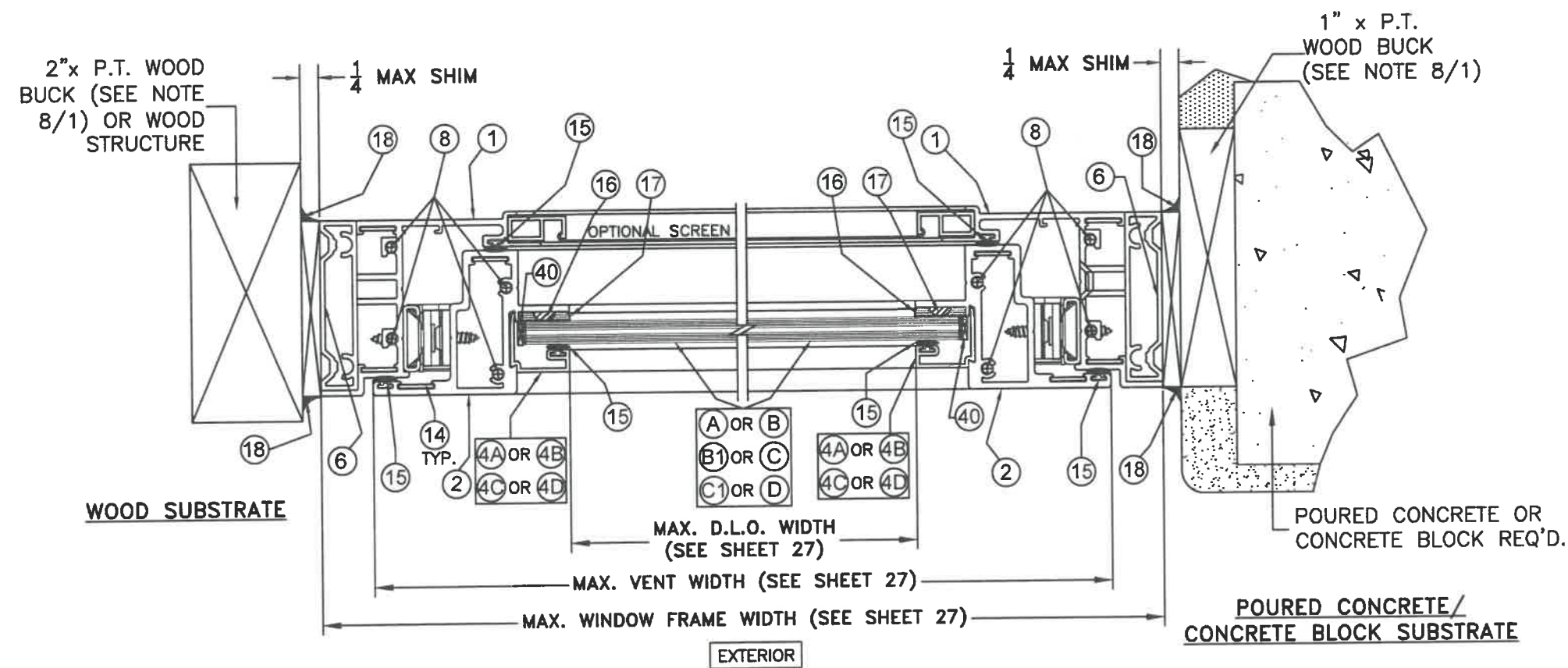
20-227
DRAWING No.

SHEET 19 OF 34

REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-002	08/03/20	3		
2			4		



FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)					
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 TILIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33166 Phone: (305) 871-1530, Fax: (305) 871-1531 CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167			ALUMINA DISTRIBUTION CENTER		08/03/20 DATE:
			15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL 33018 PHONE: (305) 444-1198		20-227 DRAWING No.
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-002	08/03/20	3		
2			4		
					SHEET 20 OF 34



SECTION D-D SCALE 1/2"=1"

FOR HARDWARE SEE SHEETS 3 & 3A.



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CA-0006719
WALTER A. TILLIT Jr. P.E.
FLORIDA Lic. # 44167

SERIES VPF 8000 ALUMINUM AWNING WINDOW-LMI

ALUMINA DISTRIBUTION CENTER
15002 N.W. 107 AVENUE, SUITE # 1
HIALEAH GARDENS, FL 33018
PHONE: (305) 444-1198

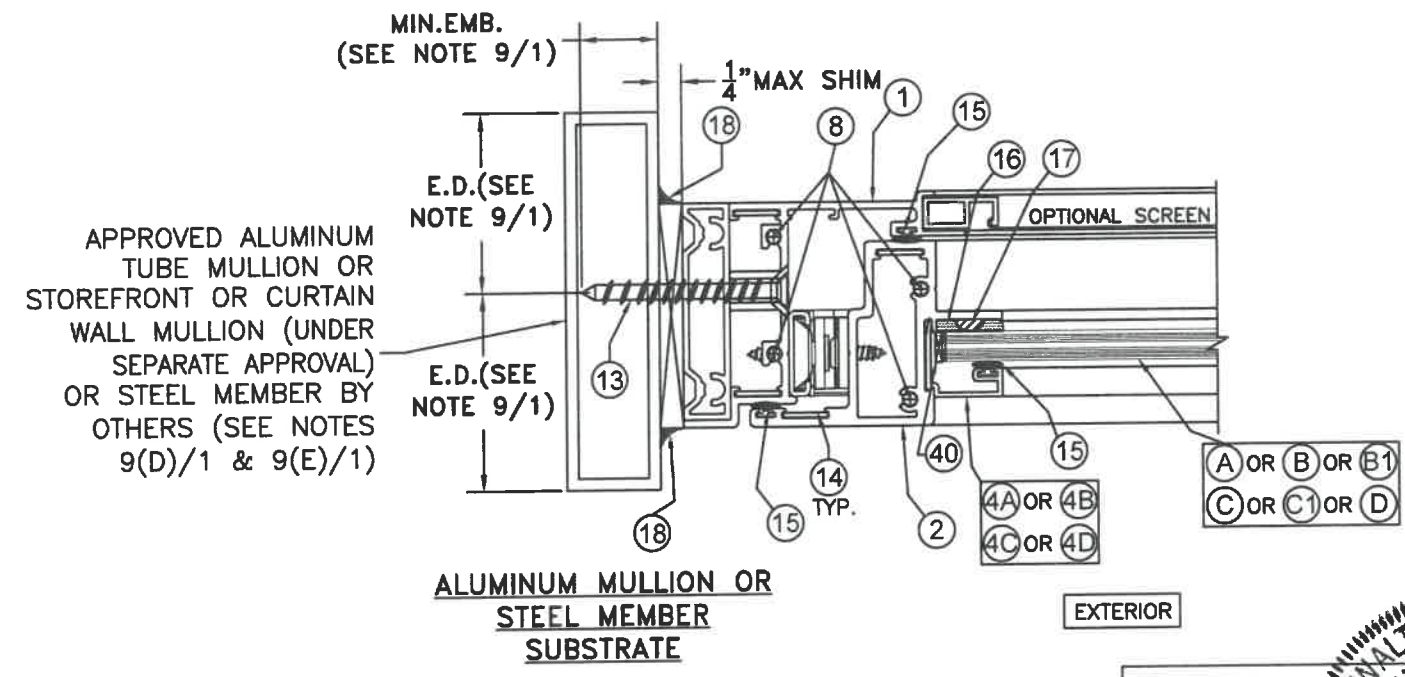
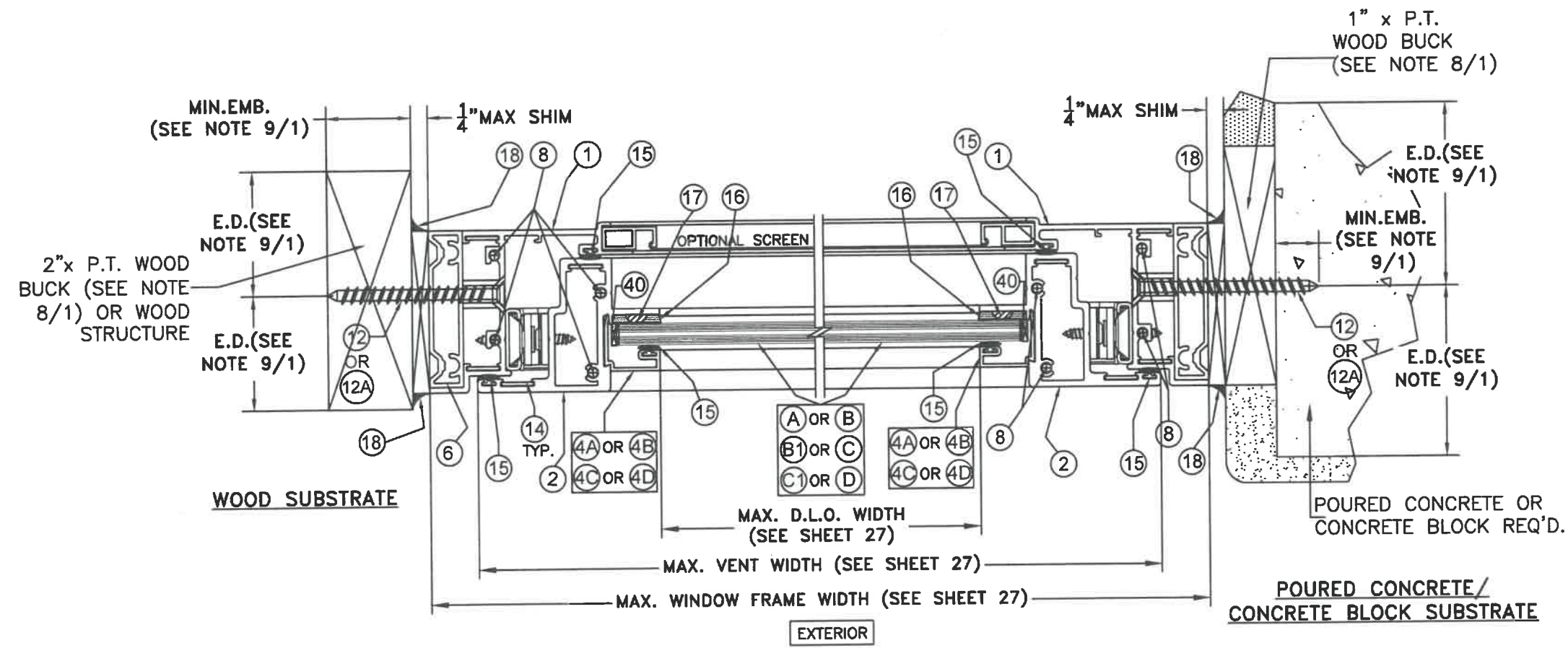
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1	OLD 20-002	08/03/20	3		
2			4		

F.P. DRAWN BY:

08/03/20 DATE:

20-227 DRAWING No.

SHEET 21 OF 34



SECTION E-E SCALE 1/2"=1"

FOR HARDWARE SEE SHEETS 3 & 3A.

WALTER A. TILLIT JR.
 LICENSE
 No. 44167
 STATE OF
 FLORIDA
 PROFESSIONAL ENGINEER

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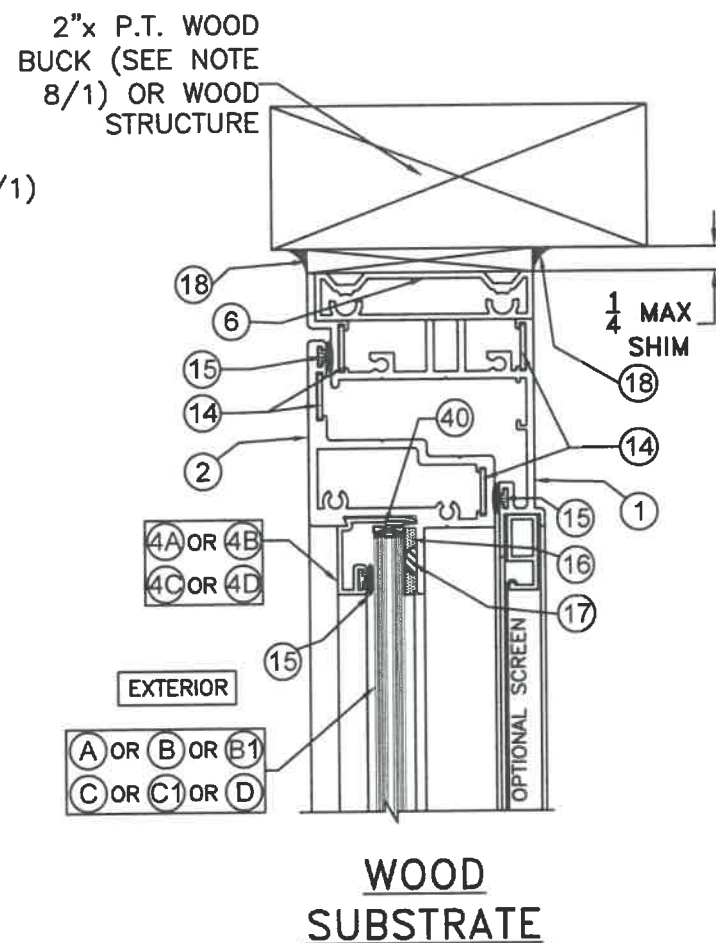
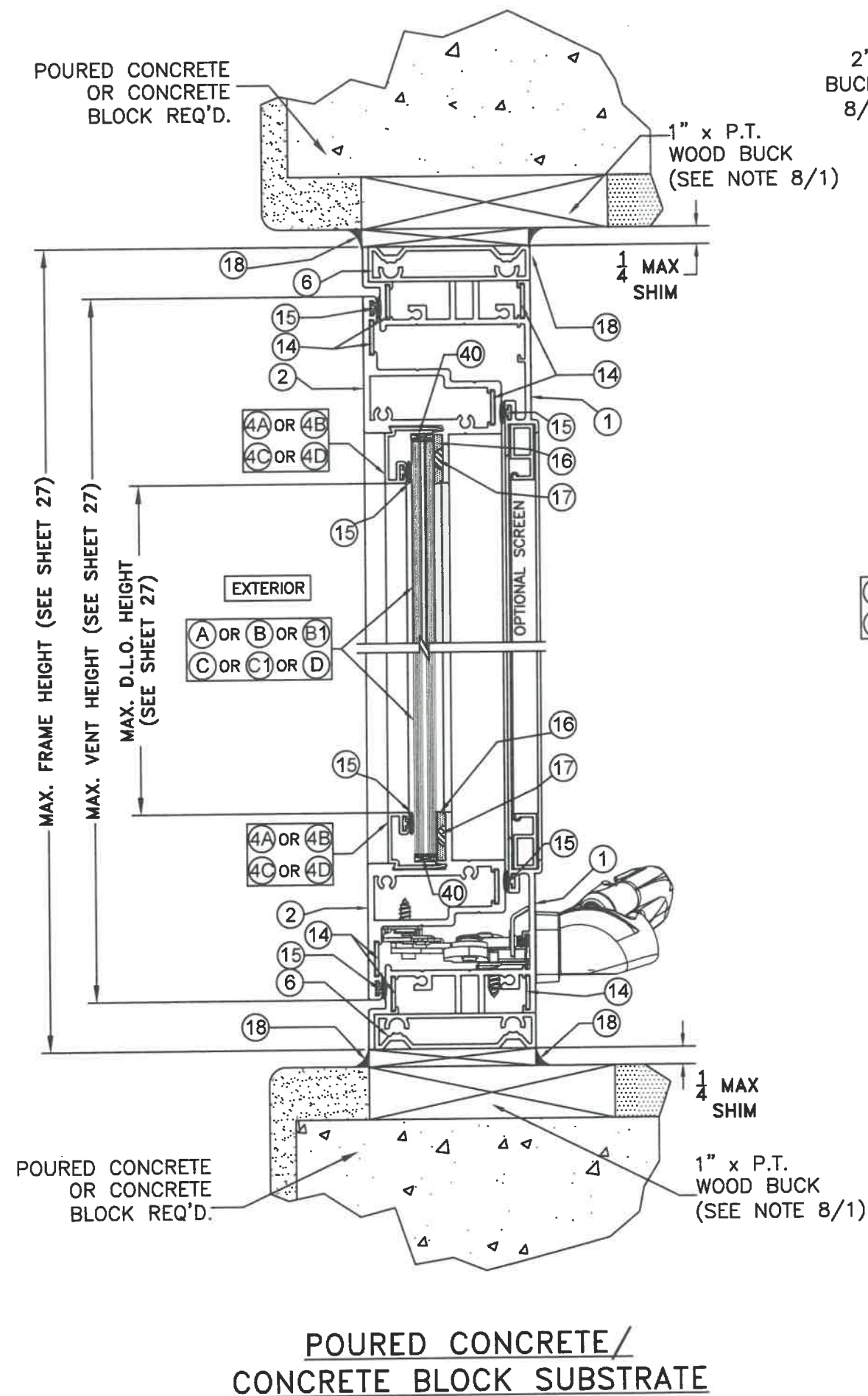
TILTECO INC.

TESTING & ENGINEERING COMPANY
 15002 N.W. 107 AVENUE, SUITE # 1
 HIALEAH GARDENS, FL 33018
 PHONE: (305) 871-1530 • Fax: (305) 871-1531
 CA-0006719
 WALTER A. TILLIT Jr. P.E.
 FLORIDA Lic. # 44167

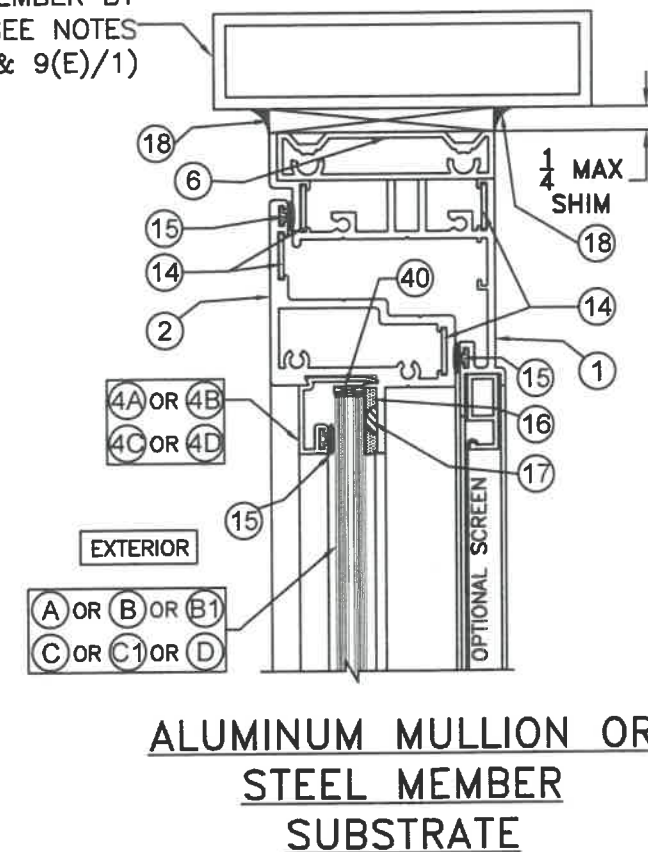
FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)

SERIES VPF 8000 ALUMINUM AWNING WINDOW-LMI				F.P. DRAWN BY:	
ALUMINA DISTRIBUTION CENTER 15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL 33018 PHONE: (305) 444-1198				08/03/20	
				DATE:	
				20-227	
				DRAWING No.	
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2			4		

SHEET 22 OF 34



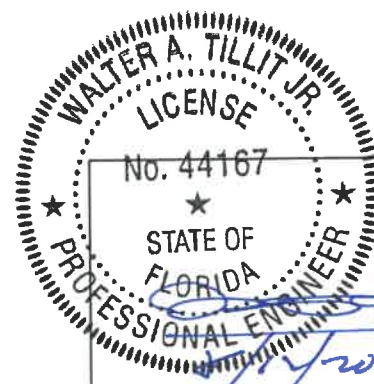
APPROVED ALUMINUM
TUBE MULLION OR
STOREFRONT OR CURTAIN
WALL MULLION (UNDER
SEPARATE APPROVAL)
OR STEEL MEMBER BY
OTHERS (SEE NOTES
9(D)/1 & 9(E)/1)



SECTION F-F

SCALE 1/2"=1"

FOR HARDWARE SEE SHEETS 3 & 3A.



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AWNING WINDOW-LMI

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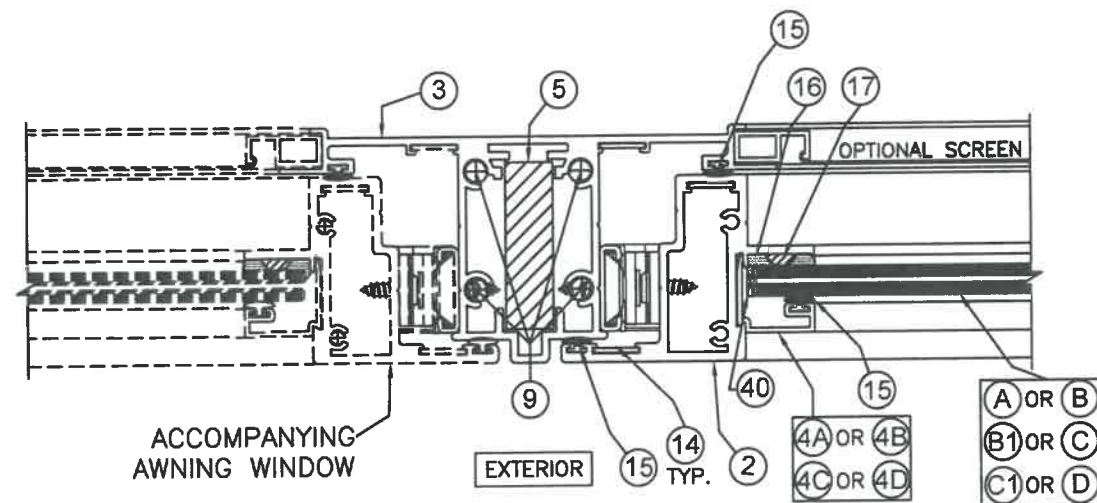
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20-227

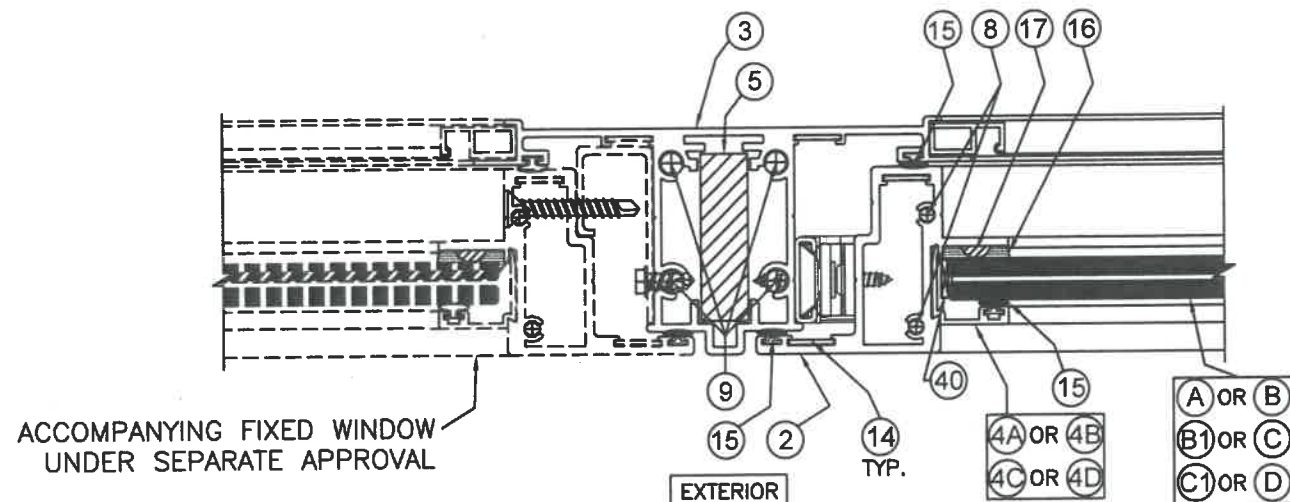
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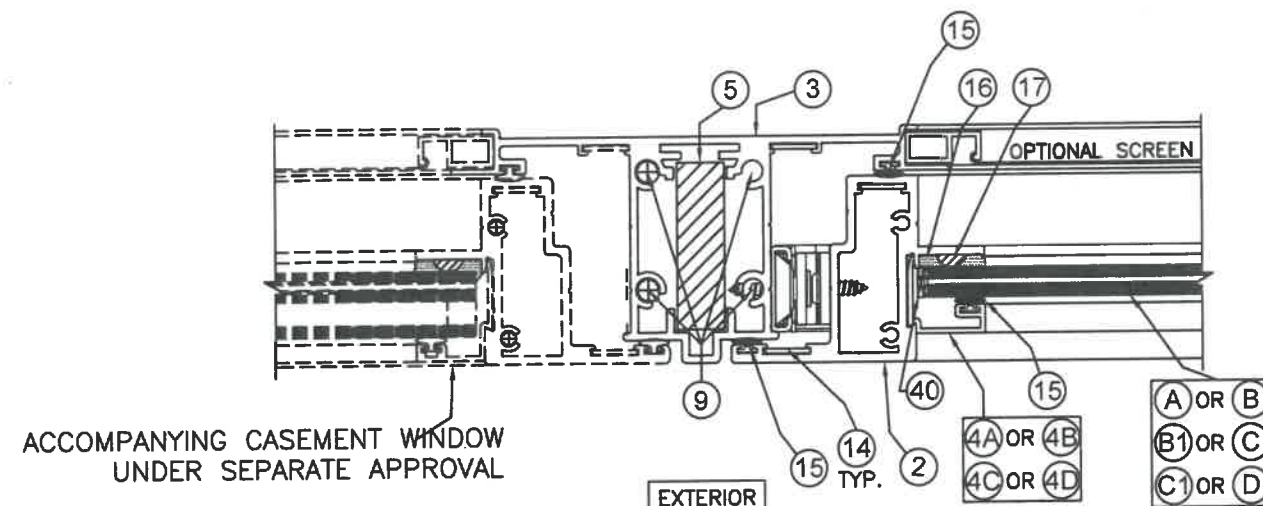
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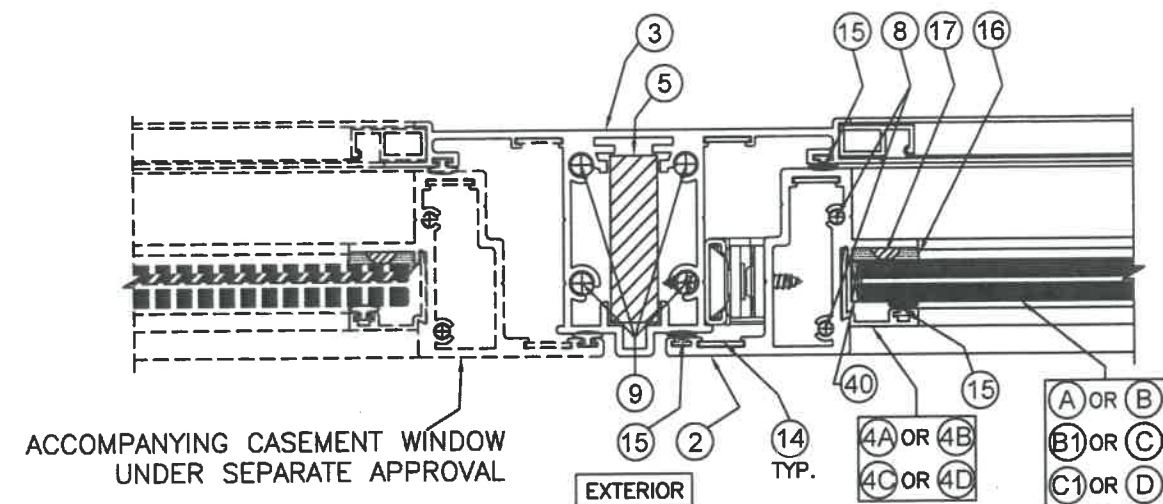
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SCALE 1/2"=1"



SECTION H-H
SCALE 1/2"=1"

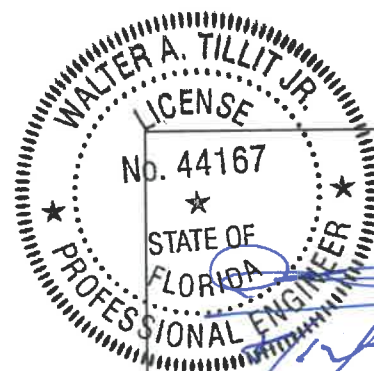


SECTION I-I
SCALE 1/2"=1"



SECTION J-J
SCALE 1/2"=1"

FOR HARDWARE SEE SHEETS 3 & 3A.



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AWNING WINDOW-LMI

ALUMINA DISTRIBUTION CENTER

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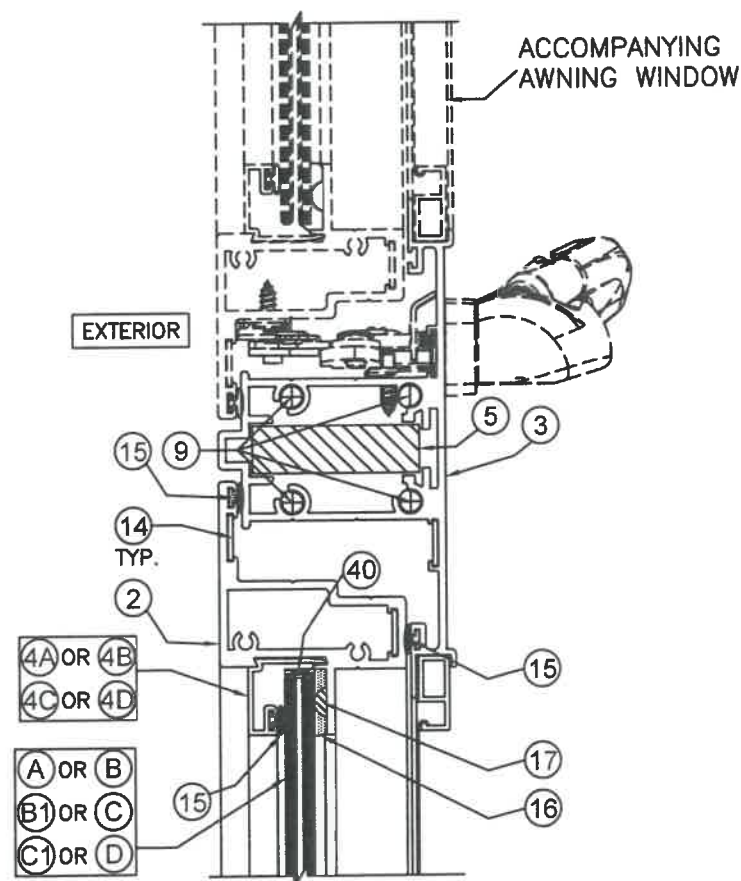
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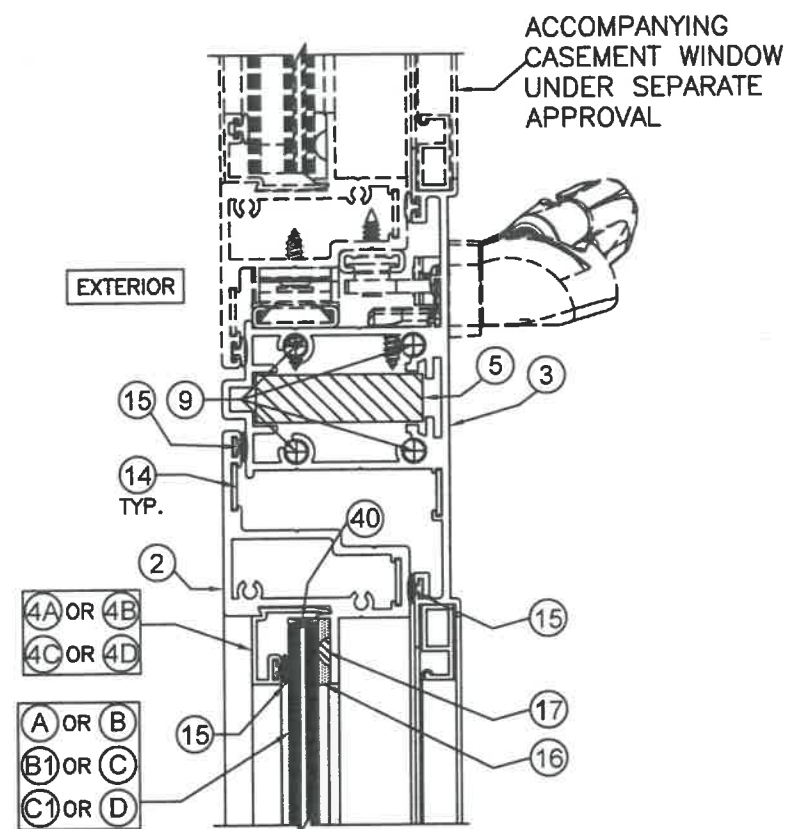
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SHEET 24 OF 34

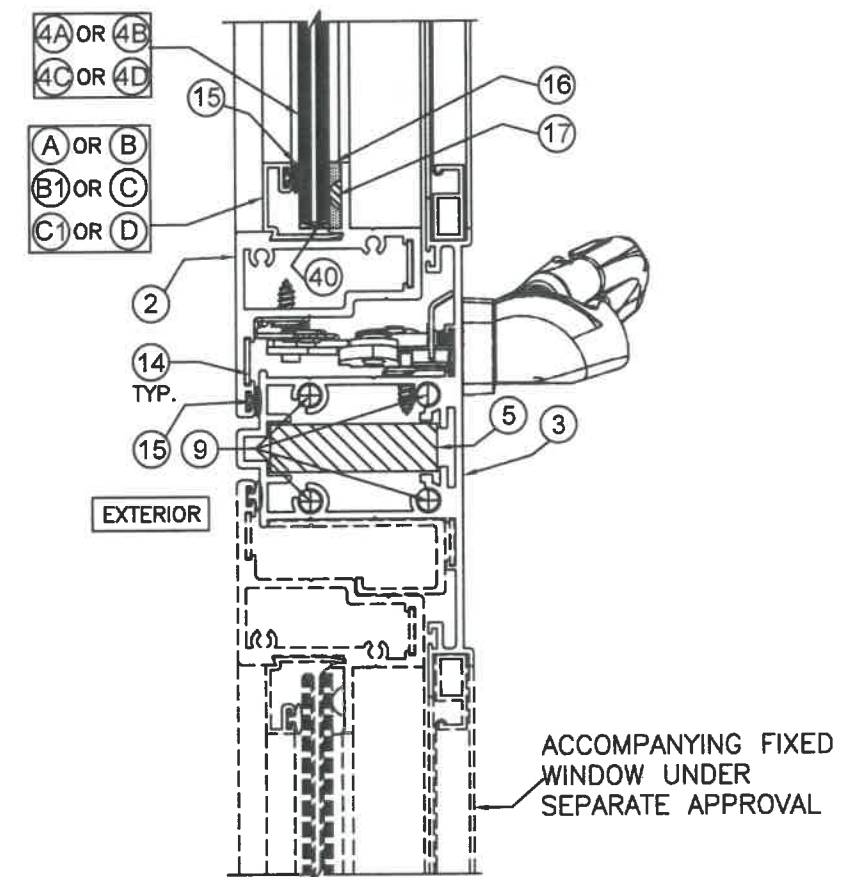
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2			4		



SECTION K-K
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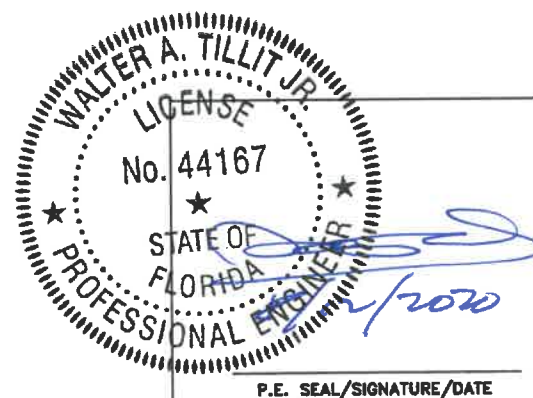


SECTION L-L
SCALE 1/2"=1"



SECTION M-M
SCALE 1/2"=1"

FOR HARDWARE SEE SHEETS 3 & 3A.



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CA-0006719
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SERIES VPF 8000 ALUMINUM
AWNING WINDOW-LMI

ALUMINA DISTRIBUTION CENTER
15002 N.W. 107 AVENUE, SUITE # 1
HIALEAH GARDENS, FL 33018
PHONE: (305) 444-1198

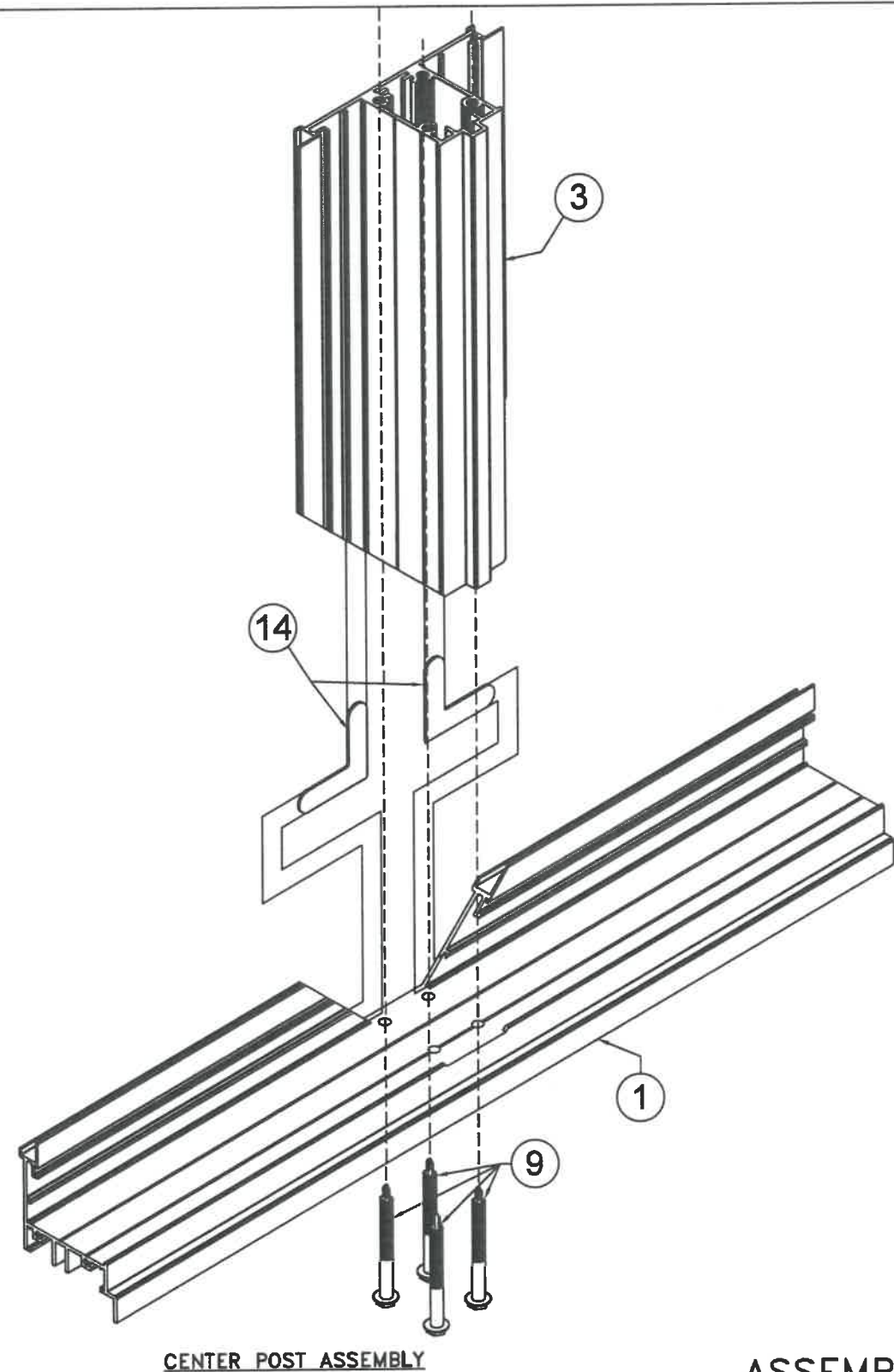
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08/03/20
DATE:

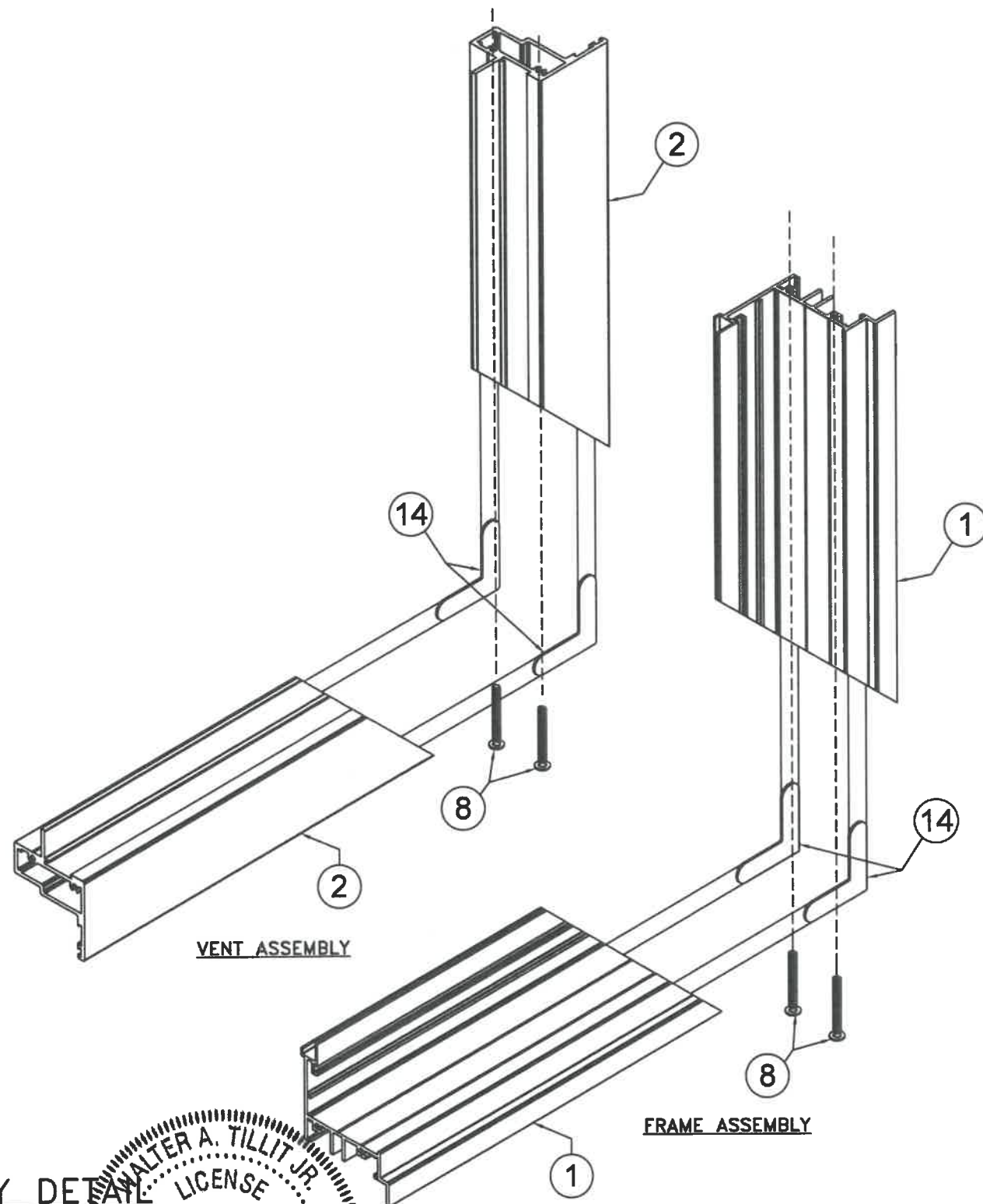
20-227
DRAWING No.

SHEET 25 OF 34

REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
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2			4		



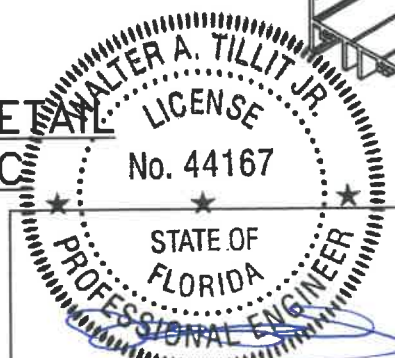
CENTER POST ASSEMBLY



VENT ASSEMBLY

FRAME ASSEMBLY

ASSEMBLY DETAIL
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AWNING WINDOW-LMI

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DATE:

20-227

DRAWING No.

SHEET 26 OF 34

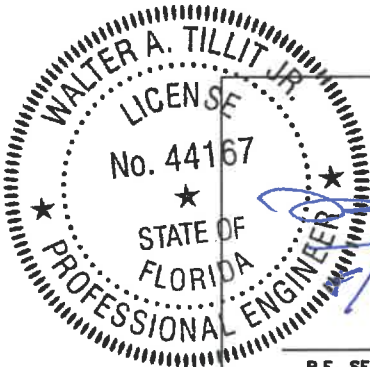
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-002	08/03/20	3		
2			4		

SCHEDULE #1: VALID FOR INSTALLATIONS ON SHEETS 7, 8, 10 THRU 17 (VERTICAL ORIENTATION)							
MAX. ASD. DESIGN PRESSURE RATING AND CORRESPONDING MAX. FRAME, VENT & DLO. DIMENSIONS FOR AWNING WINDOWS FOR FRAME HEIGHT ≤ 74"							
MAX. ASD DESIGN PRESSURE RATING	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	MAX. VENT WIDTH	MAX. VENT HEIGHT	MAX. D.L.O. WIDTH	MAX. D.L.O. HEIGHT	REQ'D. GLASS TYPE
+72.0, -72.0	42"	74"	41"	72 1/2"	35 5/8"	67 3/16"	(A) (B) (C) (D)
+105.0, -105.0	42"	55"	41"	53 3/8"	35 5/8"	48 1/16"	(B) (C)
+110.0, -110.0	40"	58"	39"	56 3/8"	33 5/8"	51 1/16"	(B) (C)
+120.0, -120.0	37"	63"	36"	61 3/8"	30 5/8"	56 1/16"	(B) (C)

SCHEDULE #2: VALID FOR INSTALLATIONS ON SHEETS 7, 8, 10 THRU 17 (HORIZONTAL ORIENTATION)							
MAX. ASD. DESIGN PRESSURE RATING AND CORRESPONDING MAX. FRAME, VENT & DLO. DIMENSIONS FOR AWNING WINDOWS FOR FRAME HEIGHT ≤ 74"							
MAX. ASD DESIGN PRESSURE RATING	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	MAX. VENT WIDTH	MAX. VENT HEIGHT	MAX. D.L.O. WIDTH	MAX. D.L.O. HEIGHT	REQ'D. GLASS TYPE
+72.0, -72.0	74"	42"	72 1/2"	41"	67 3/16"	35 5/8"	(A) (B) (C) (D)
+105.0, -105.0	55"	42"	53 3/8"	41"	48 1/16"	35 5/8"	(B) (C)
+110.0, -110.0	58"	40"	56 3/8"	39"	51 1/16"	33 5/8"	(B) (C)
+120.0, -120.0	63"	37"	61 3/8"	36"	56 1/16"	30 5/8"	(B) (C)

SCHEDULE #3: VALID FOR INSTALLATIONS ON SHEET 9 (VERTICAL ORIENTATION)							
MAX. ASD. DESIGN PRESSURE RATING AND CORRESPONDING MAX. FRAME, VENT & DLO. DIMENSIONS FOR AWNING WINDOWS FOR FRAME HEIGHT UP TO 74"							
MAX. ASD DESIGN PRESSURE RATING	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	MAX. VENT WIDTH	MAX. VENT HEIGHT	MAX. D.L.O. WIDTH	MAX. D.L.O. HEIGHT	REQ'D. GLASS TYPE
+72.0, -72.0	42"	74"	40 1/2"	72 1/2"	35 3/16"	67 3/16"	(A) (B) (C) (D)

SCHEDULE #4: VALID FOR INSTALLATIONS ON SHEET 9 (HORIZONTAL ORIENTATION)							
MAX. ASD. DESIGN PRESSURE RATING AND CORRESPONDING MAX. FRAME, VENT & DLO. DIMENSIONS FOR AWNING WINDOWS FOR FRAME HEIGHT THAN 74" UP TO 84"							
MAX. ASD DESIGN PRESSURE RATING	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	MAX. VENT WIDTH	MAX. VENT HEIGHT	MAX. D.L.O. WIDTH	MAX. D.L.O. HEIGHT	REQ'D. GLASS TYPE
+72.0, -72.0	84"	42"	82 1/2"	40 1/2"	77 3/16"	35 3/16"	(A) (B) (C) (D)



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 TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 38th, St., Ste. 305, VIRGINIA GARDENS, FL 33166 Phone : (305)871-1530 . Fax : (305)871-1531 CA-0006719 WALTER A. TILLIT Jr., P.E. FLORIDA Lic. # 44167			ALUMINA DISTRIBUTION CENTER 15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL. 33018 PHONE: (305) 444-1198		08/03/20 DATE:
					20-227 DRAWING No.
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-002	08/03/20	3		
2			4		
					SHEET 27 OF 34

MAXIMUM ANCHOR SPACING "S" AT ATTACHED JAMB FOR AWNING WINDOWS W/ MAX. FRAME HEIGHT ≤ 74" (VERTICAL ORIENTATION)					
SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"S" (O.C.) AT JAMB
POURED CONCRETE f'c=3000psi	(12) OR (12A)	+72.0, -72.0	42"	74"	15"
		+75.0, -75.0	42"	55"	14"
			40"	58"	15"
			37"	63"	16"
		+80.0, -80.0	42"	55"	13"
			40"	58"	14"
			37"	63"	15"
		+85.0, -85.0	42"	55"	12"
			40"	58"	13"
			37"	63"	14"
		+90.0, -90.0	42"	55"	12"
			40"	58"	12"
			37"	63"	13"
		+95.0, -95.0	42"	55"	11"
			40"	58"	12"
			37"	63"	13"
		+100.0, -100.0	42"	55"	11"
			40"	58"	11"
			37"	63"	12"
		+105.0, -105.0	42"	55"	10"
			40"	58"	11"
			37"	63"	11"
		+110.0, -110.0	40"	58"	10"
			37"	63"	11"
		+115.0, -115.0	37"	63"	10"
		+120.0, -120.0	37"	63"	10"

CONTINUED					
SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"S" (O.C.) AT JAMB
CONCRETE BLOCK	(12) OR (12A)	+72.0, -72.0	42"	74"	12"
		+75.0, -75.0	42"	55"	12"
			40"	58"	12"
			37"	63"	13"
		+80.0, -80.0	42"	55"	11"
			40"	58"	12"
			37"	63"	13"
		+85.0, -85.0	42"	55"	10"
			40"	58"	11"
			37"	63"	12"
		+90.0, -90.0	42"	55"	10"
			40"	58"	10"
			37"	63"	11"
		+95.0, -95.0	42"	55"	9"
			40"	58"	10"
			37"	63"	10"
		+100.0, -100.0	42"	55"	9"
			40"	58"	9"
			37"	63"	10"
		+105.0, -105.0	42"	55"	8"
			40"	58"	9"
			37"	63"	9"
		+110.0, -110.0	40"	58"	8"
			37"	63"	9"
		+115.0, -115.0	37"	63"	9"
		+120.0, -120.0	37"	63"	8"

CONTINUED					
SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"S" (O.C.) AT JAMB
ALUMINUM OR STEEL	(13)	+72.0, -72.0	42"	74"	16"
		+75.0, -75.0	42"	55"	16"
			40"	58"	16"
			37"	63"	16"
		+80.0, -80.0	42"	55"	16"
			40"	58"	16"
			37"	63"	16"
		+85.0, -85.0	42"	55"	15"
			40"	58"	16"
			37"	63"	16"
		+90.0, -90.0	42"	55"	14"
			40"	58"	15"
			37"	63"	16"
		+95.0, -95.0	42"	55"	13"
			40"	58"	14"
			37"	63"	15"
		+100.0, -100.0	42"	55"	13"
			40"	58"	13"
			37"	63"	14"
		+105.0, -105.0	42"	55"	12"
			40"	58"	13"
			37"	63"	14"
		+110.0, -110.0	40"	58"	12"
			37"	63"	13"
		+115.0, -115.0	37"	63"	12"
		+120.0, -120.0	37"	63"	12"

CONTINUED					
SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"S" (O.C.) AT JAMB
WOOD	(12) OR (12A)	+72.0, -72.0	42"	74"	15"
		+75.0, -75.0	42"	55"	14"
			40"	58"	15"
			37"	63"	16"
		+80.0, -80.0	42"	55"	13"
			40"	58"	14"
			37"	63"	15"
		+85.0, -85.0	42"	55"	12"
			40"	58"	13"
			37"	63"	14"
		+90.0, -90.0	42"	55"	12"
			40"	58"	12"
			37"	63"	13"
		+95.0, -95.0	42"	55"	11"
			40"	58"	12"
			37"	63"	13"
		+100.0, -100.0	42"	55"	11"
			40"	58"	11"
			37"	63"	12"
		+105.0, -105.0	42"	55"	10"
			40"	58"	11"
			37"	63"	11"
		+110.0, -110.0	40"	58"	10"
			37"	63"	11"
		+115.0, -115.0	37"	63"	10"
		+120.0, -120.0	37"	63"	10"

WALTER A. TILLIT JR.
LICENSE
No. 44167
STATE OF FLORIDA
PROFESSIONAL ENGINEER
P.E. SEAL/SIGNATURE/DATE

FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)											
©2020 TILTECO, INC.					SERIES VPF 8000 ALUMINUM AWNING WINDOW-LMI			F.P. DRAWN BY:			
					ALUMINA DISTRIBUTION CENTER			08/03/20 DATE:			
TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33166 Phone : (305)871-1530 . Fax : (305)871-1531 CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167					15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL 33018 PHONE: (305) 444-1198			20-227 DRAWING No.			
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	SHEET 28 OF 34					
1	OLD 20-002	08/03/20	3								
2			4								

MAXIMUM ANCHOR SPACING "S" AT ATTACHED
HEAD/SILL FOR AWNING WINDOWS W/ MAX. FRAME
WIDTH ≤ 74" (HORIZONTAL ORIENTATION)

SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"S" (O.C.) AT JAMB
POURED CONCRETE f'c=3000psi	(12) OR (12A)	+72.0, -72.0	74"	42"	15"
		+75.0, -75.0	55"	42"	14"
			58"	40"	15"
			63"	37"	16"
		+80.0, -80.0	55"	42"	13"
			58"	40"	14"
			63"	37"	15"
		+85.0, -85.0	55"	42"	12"
			58"	40"	13"
			63"	37"	14"
		+90.0, -90.0	55"	42"	12"
			58"	40"	12"
			63"	37"	13"
		+95.0, -95.0	55"	42"	11"
			58"	40"	12"
			63"	37"	13"
		+100.0, -100.0	55"	42"	11"
			58"	40"	11"
			63"	37"	12"
		+105.0, -105.0	55"	42"	10"
			58"	40"	11"
			63"	37"	11"
		+110.0, -110.0	58"	40"	10"
			63"	37"	11"
		+115.0, -115.0	63"	37"	10"
		+120.0, -120.0	63"	37"	10"

CONTINUED

SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"S" (O.C.) AT JAMB
CONCRETE BLOCK	(12) OR (12A)	+72.0, -72.0	74"	42"	12"
		+75.0, -75.0	55"	42"	12"
			58"	40"	12"
			63"	37"	13"
		+80.0, -80.0	55"	42"	11"
			58"	40"	12"
			63"	37"	13"
		+85.0, -85.0	55"	42"	10"
			58"	40"	11"
			63"	37"	12"
		+90.0, -90.0	55"	42"	10"
			58"	40"	10"
			63"	37"	11"
		+95.0, -95.0	55"	42"	9"
			58"	40"	10"
			63"	37"	10"
		+100.0, -100.0	55"	42"	9"
			58"	40"	9"
			63"	37"	10"
		+105.0, -105.0	55"	42"	8"
			58"	40"	9"
			63"	37"	9"
		+110.0, -110.0	58"	40"	8"
			63"	37"	9"
		+115.0, -115.0	63"	37"	9"
		+120.0, -120.0	63"	37"	8"

CONTINUED

SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"S" (O.C.) AT JAMB
ALUMINUM OR STEEL	(13)	+72.0, -72.0	74"	42"	16"
		+75.0, -75.0	55"	42"	16"
			58"	40"	16"
			63"	37"	16"
		+80.0, -80.0	55"	42"	16"
			58"	40"	16"
			63"	37"	16"
		+85.0, -85.0	55"	42"	15"
			58"	40"	16"
			63"	37"	16"
		+90.0, -90.0	55"	42"	14"
			58"	40"	15"
			63"	37"	16"
		+95.0, -95.0	55"	42"	13"
			58"	40"	14"
			63"	37"	15"
		+100.0, -100.0	55"	42"	13"
			58"	40"	13"
			63"	37"	14"
		+105.0, -105.0	55"	42"	12"
			58"	40"	13"
			63"	37"	14"
		+110.0, -110.0	58"	40"	12"
			63"	37"	13"
		+115.0, -115.0	63"	37"	12"
		+120.0, -120.0	63"	37"	12"

CONTINUED

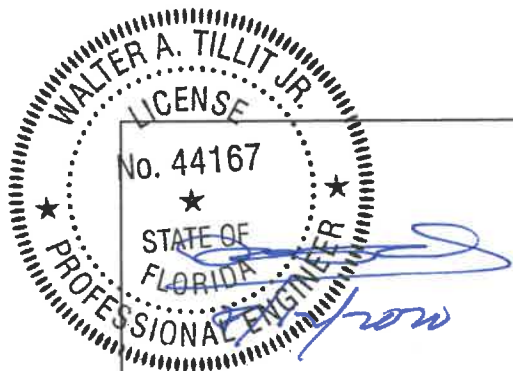
SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"S" (O.C.) AT JAMB
WOOD	(12) OR (12A)	+72.0, -72.0	74"	42"	15"
		+75.0, -75.0	55"	42"	14"
			58"	40"	15"
			63"	37"	16"
		+80.0, -80.0	55"	42"	13"
			58"	40"	14"
			63"	37"	15"
		+85.0, -85.0	55"	42"	12"
			58"	40"	13"
			63"	37"	14"
		+90.0, -90.0	55"	42"	12"
			58"	40"	12"
			63"	37"	13"
		+95.0, -95.0	55"	42"	11"
			58"	40"	12"
			63"	37"	13"
		+100.0, -100.0	55"	42"	11"
			58"	40"	11"
			63"	37"	12"
		+105.0, -105.0	55"	42"	10"
			58"	40"	11"
			63"	37"	11"
		+110.0, -110.0	58"	40"	10"
			63"	37"	11"
		+115.0, -115.0	63"	37"	10"
		+120.0, -120.0	63"	37"	10"

WALTER A. TILLIT JR.
LICENSE
No. 44167
STATE OF
FLORIDA
PROFESSIONAL ENGINEER
P.E. SEAL/SIGNATURE/DATE

FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)

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	ALUMINA DISTRIBUTION CENTER 15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL 33018 PHONE: (305) 444-1198						08/03/20 DATE:	
							20-227 DRAWING No.	
		REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	SHEET 29 OF 34
		1	OLD 20-002	08/03/20	3			
		2			4			

MAX. ANCHOR SPACING "S"(AT JAMB) & "S"(AT HEAD/SILL) AT AWNING WINDOW W/ MAX. FRAME WIDTH LARGER THAN 74" UP TO 84" (HORIZONTAL ORIENTATION)					
SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"S"
POURED CONCRETE f'c=3000psi	12OR12A	+72.0, -72.0	84"	42"	15"
CONCRETE BLOCK	12OR12A	±55.0 OR LEES	84"	42"	15"
		±55.0 UP TO ±72.0	84"	42"	12"
METAL	13	+72.0, -72.0	84"	42"	15"
WOOD	12OR12A	+72.0, -72.0	84"	42"	15"



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 TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th, St., Ste. 305, VIRGINIA GARDENS, FL 33186 Phone : (305)871-1530 • Fax : (305)871-1531 CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167		©2020 TILTECO, INC.					SERIES VPF 8000 ALUMINUM AWNING WINDOW-LMI			F.P. DRAWN BY:					
							ALUMINA DISTRIBUTION CENTER 15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL 33018 PHONE: (305) 444-1198			08/03/20 DATE:					
		REV. NO		DESCRIPTION		DATE		REV. No		DESCRIPTION		DATE		20-227 DRAWING No.	
		1		OLD 20-002		08/03/20		3						SHEET 30 OF 34	
		2						4							

SCHEDULE #6: VALID FOR INSTALLATIONS PER SHEETS 8, 11, 12, 14, 15, 16, 17(AS APPLICABLE) (HORIZONTAL ORIENTATION)

MAXIMUM # OF ANCHORS "n" AT EA. OF TWO CLUSTERS AT JAMBS FOR AWNING WINDOWS WHEN HEAD/SILL ARE NOT ATTACHED TO WALL

SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"n"
POURED CONCRETE f'c=3000psi	⓫ OR ⓫A	+72.0, -72.0	74"	42"	3
		+75.0, -75.0 TO +80.0, -80.0	55"	42"	2
			58"	40"	2
			63"	37"	2
		+85.0, -85.0 TO +115.0, -115.0	55"	42"	3
			58"	40"	3
			63"	37"	3
		+120.0, -120.0	63"	37"	3
ALUMINUM OR STEEL	⓫	+72.0, -72.0	74"	42"	2
		+75.0, -75.0 TO +95.0, -95.0	55"	42"	2
			58"	40"	2
			63"	37"	2
		+100.0, -100.0 TO +115.0, -115.0	55"	42"	3
			58"	40"	3
			63"	37"	3
		+120.0, -120.0	63"	37"	3

SCHEDULE #6 (CONTINUED)

SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"n"
CONCRETE BLOCK	⓫ OR ⓫A	+72.0, -72.0	74"	42"	3
		+75.0, -75.0 TO +100.0, -100.0	55"	42"	3
			58"	40"	3
			63"	37"	3
		+105.0, -105.0 TO +115.0, -115.0	55"	42"	4
			58"	40"	4
			63"	37"	4
		+120.0, -120.0	63"	37"	4
WOOD	⓫ OR ⓫A	+72.0, -72.0	74"	42"	3
		+75.0, -75.0 TO +80.0, -80.0	55"	42"	2
			58"	40"	2
			63"	37"	2
		+85.0, -85.0 TO +115.0, -115.0	55"	42"	3
			58"	40"	3
			63"	37"	3
		+120.0, -120.0	63"	37"	3



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SERIES VPF 8000 ALUMINUM
AWNING WINDOW-LMI

ALUMINA DISTRIBUTION CENTER
15002 N.W. 107 AVENUE, SUITE # 1
HIALEAH GARDENS, FL. 33018
PHONE: (305) 444-1198

F.P.
DRAWN BY:

08/03/20
DATE:

20-227

DRAWING No.

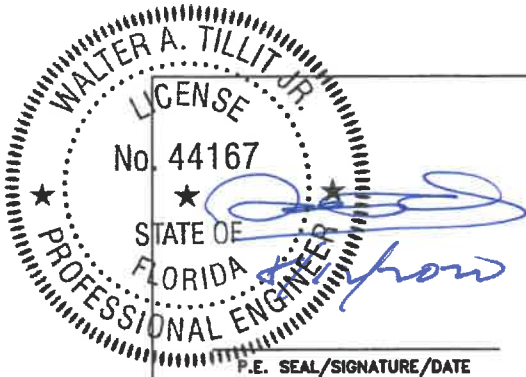
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-002	08/03/20	3		
2			4		

SHEET 32 OF 34

SCHEDULE #7: VALID FOR INSTALLATIONS PER SHEET 17					
MAXIMUM # OF ANCHORS "n" AT CLUSTER AT EA. END OF HORIZONTAL CENTER POST ③ AT JAMBS FOR VERTICAL COMBINATION OF VERTICALLY ORIENTED AWNINGS WINDOWS					
SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"n"
POURED CONCRETE f'c=3000psi	⑫ OR ⑫A	+72.0, -72.0	42"	74"	6
		+75.0, -75.0 TO +80.0, -80.0	42"	55"	4
			40"	58"	4
			37"	63"	4
		+85.0, -85.0 TO +115.0, -115.0	42"	55"	6
			40"	58"	6
			37"	63"	6
		+120.0, -120.0	37"	63"	6
ALUMINUM OR STEEL	⑬	+72.0, -72.0	42"	74"	4
		+75.0, -75.0 TO +95.0, -95.0	42"	55"	4
			40"	58"	4
			37"	63"	4
		+100.0, -100.0 TO +115.0, -115.0	42"	55"	6
			40"	58"	6
			37"	63"	6
		+120.0, -120.0	37"	63"	6

SCHEDULE #7 (CONTINUED)					
SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"n"
CONCRETE BLOCK	⑫ OR ⑫A	+72.0, -72.0	42"	74"	6
		+75.0, -75.0 TO +100.0, -100.0	42"	55"	6
			40"	58"	6
			37"	63"	6
		+105.0, -105.0 TO +115.0, -115.0	42"	55"	8
			40"	58"	8
			37"	63"	8
		+120.0, -120.0	37"	63"	8
WOOD	⑫ OR ⑫A	+72.0, -72.0	42"	74"	6
		+75.0, -75.0 TO +80.0, -80.0	42"	55"	4
			40"	58"	4
			37"	63"	4
		+85.0, -85.0 TO +115.0, -115.0	42"	55"	6
			40"	58"	6
			37"	63"	6
		+120.0, -120.0	37"	63"	6

* TOTAL NUMBER OF ANCHORS ("n") SHALL BE UNIFORMLY DISTRIBUTED AT (n/2) ANCHORS ABOVE & BELOW OF HORIZONTAL CENTER POST ③ AT JAMBS



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 TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 38th, St., Ste. 305, VIRGINIA GARDENS, FL 33168 Phone : (305)871-1530 - Fax : (305)871-1531 CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167			ALUMINA DISTRIBUTION CENTER 15002 N.W. 107 AVENUE, SUITE # 1 HIALEAH GARDENS, FL 33018 PHONE: (305) 444-1198		08/03/20 DATE:
					20-227 DRAWING No.
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-002	08/03/20	3		
2			4		
					SHEET 33 OF 34

SCHEDULE #8: VALID FOR INSTALLATIONS PER SHEET 17					
MAXIMUM # OF ANCHORS "n" AT CLUSTER AT EA. END OF HORIZONTAL CENTER POST ③ AT JAMBS FOR VERTICAL COMBINATION OF HORIZONTALLY ORIENTED AWNING, CASEMENT & FIXED WINDOWS					
SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"n"
POURED CONCRETE f'c=3000psi	⑫ OR ⑫A	+72.0, -72.0	74"	42"	6
		+75.0, -75.0 TO +80.0, -80.0	55"	42"	4
			58"	40"	4
			63"	37"	4
		+85.0, -85.0 TO +115.0, -115.0	55"	42"	6
			58"	40"	6
			63"	37"	6
		+120.0, -120.0	63"	37"	6
ALUMINUM OR STEEL	⑬	+72.0, -72.0	74"	42"	4
		+75.0, -75.0 TO +95.0, -95.0	55"	42"	4
			58"	40"	4
			63"	37"	4
		+100.0, -100.0 TO +115.0, -115.0	55"	42"	6
			58"	40"	6
			63"	37"	6
		+120.0, -120.0	63"	37"	6

SCHEDULE #8 (CONTINUED)					
SUBSTRATE	ANCHOR TYPE	MAX. ASD DESIGN PRESSURE RATING (psf.)	MAX. FRAME WIDTH	MAX. FRAME HEIGHT	"n"
CONCRETE BLOCK	⑫ OR ⑫A	+72.0, -72.0	74"	42"	6
		+75.0, -75.0 TO +100.0, -100.0	55"	42"	6
			58"	40"	6
			63"	37"	6
		+105.0, -105.0 TO +115.0, -115.0	55"	42"	8
			58"	40"	8
			63"	37"	8
		+120.0, -120.0	63"	37"	8
WOOD	⑫ OR ⑫A	+72.0, -72.0	74"	42"	6
		+75.0, -75.0 TO +80.0, -80.0	55"	42"	4
			58"	40"	4
			63"	37"	4
		+85.0, -85.0 TO +115.0, -115.0	55"	42"	6
			58"	40"	6
			63"	37"	6
		+120.0, -120.0	63"	37"	6

* TOTAL NUMBER OF ANCHORS ("n") SHALL BE UNIFORMLY DISTRIBUTED AT (n/2) ANCHORS ABOVE & BELOW OF HORIZONTAL CENTER POST ③ AT JAMBS

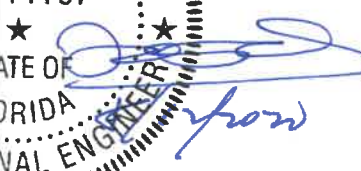
WALTER A. TILLIT JR.

LICENSE

No. 44167

STATE OF FLORIDA

PROFESSIONAL ENGINEER



P.E. SEAL/SIGNATURE/DATE

FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)

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TILTECO Inc.

TILLIT TESTING & ENGINEERING COMPANY
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CA-0006719
WALTER A. TILLIT Jr. P.E.
FLORIDA Lic. # 44167

SERIES VPF 8000 ALUMINUM
AWNING WINDOW-LMI

ALUMINA DISTRIBUTION CENTER
15002 N.W. 107 AVENUE, SUITE # 1
HIALEAH GARDENS, FL 33018
PHONE: (305) 444-1198

REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-002	08/03/20	3		
2			4		

F.P.
DRAWN BY:

08/03/20
DATE:

20-227
DRAWING No.

SHEET 34 OF 34